

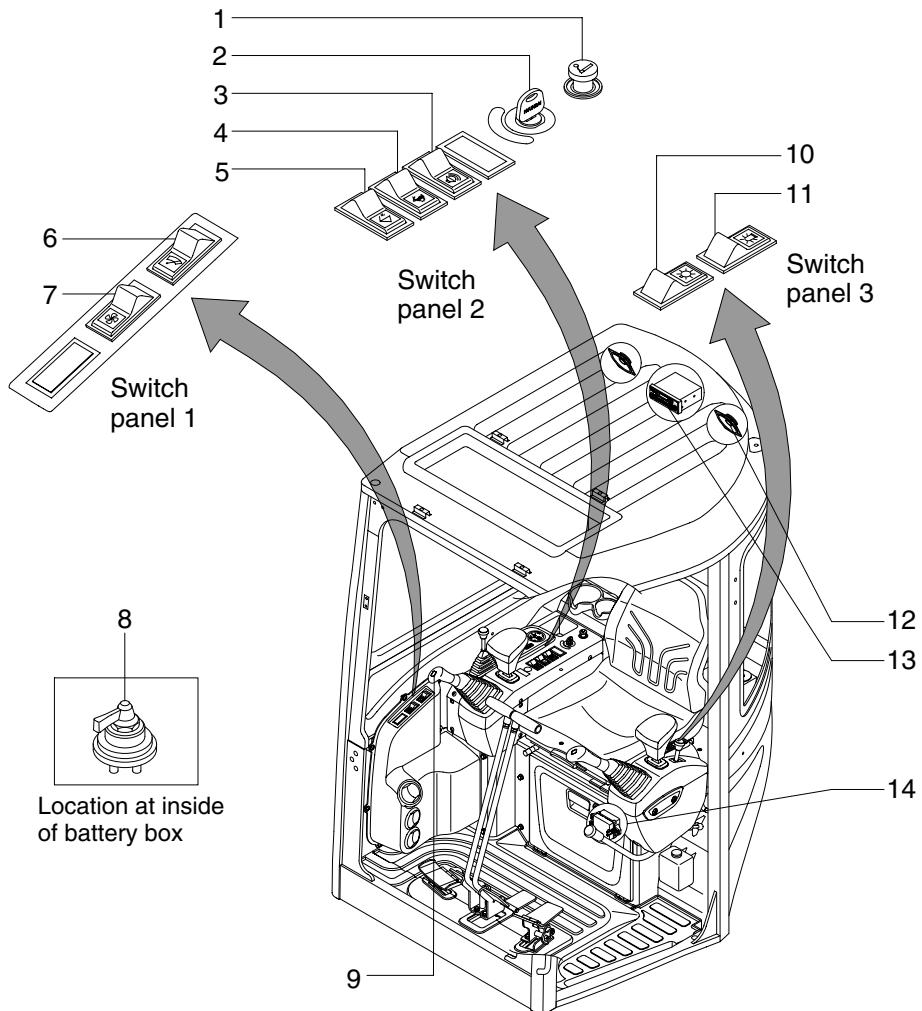
## **SECTION 4 ELECTRICAL SYSTEM**

|  |      |
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## SECTION 4 ELECTRICAL SYSTEM

### GROUP 1 COMPONENT LOCATION

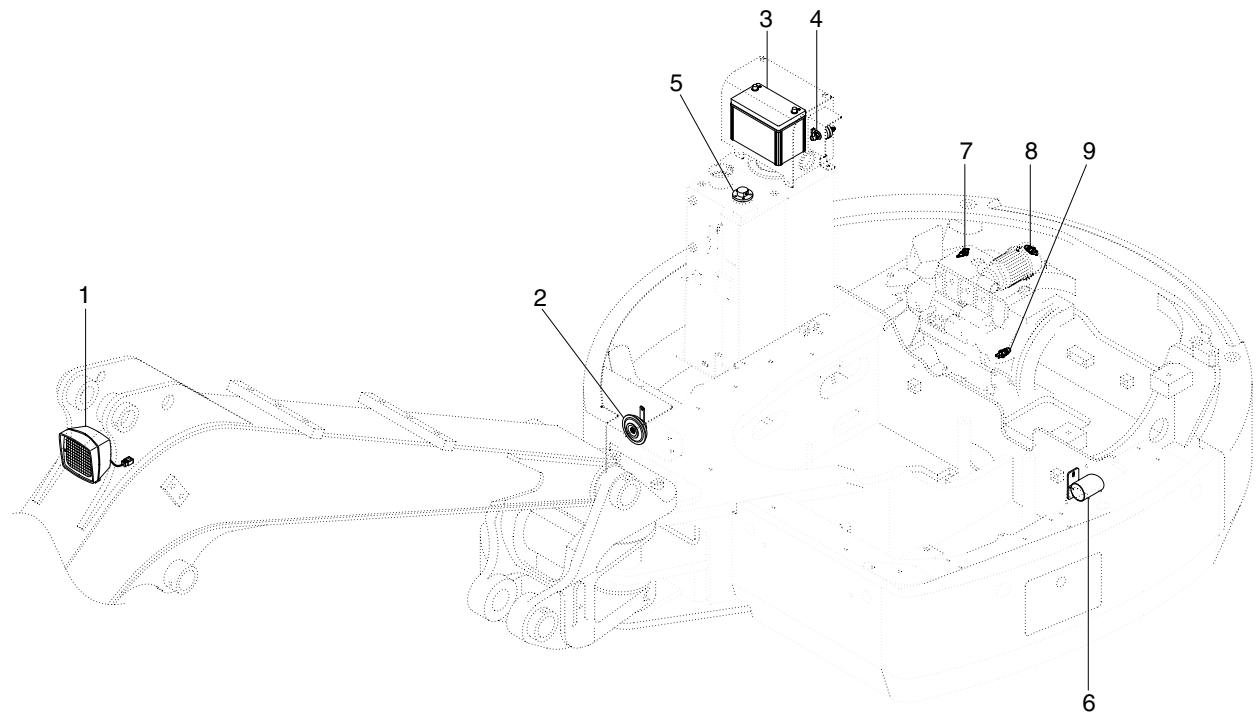
#### 1. LOCATION 1



R27Z94EL02

- |                               |                       |                     |
|-------------------------------|-----------------------|---------------------|
| 1 Cigar light                 | 6 Washer/wiper switch | 11 Beacon switch    |
| 2 Start switch                | 7 Heater switch       | 12 Speaker          |
| 3 Travel alarm switch         | 8 Master switch       | 13 Cassette & radio |
| 4 Travel speed control switch | 9 Horn switch         | 14 Fuse box         |
| 5 Quick clamp switch          | 10 Main light switch  |                     |

## 2. LOCATION 2



R27Z94EL20

- |             |                       |                               |
|-------------|-----------------------|-------------------------------|
| 1 Work lamp | 4 Master switch       | 7 Water temperature sender    |
| 2 Horn      | 5 Fuel sender         | 8 Air cleaner pressure switch |
| 3 Battery   | 6 Travel alarm buzzer | 9 Engine oil pressure switch  |

## GROUP 2 MONITORING SYSTEM

### 1. OUTLINE

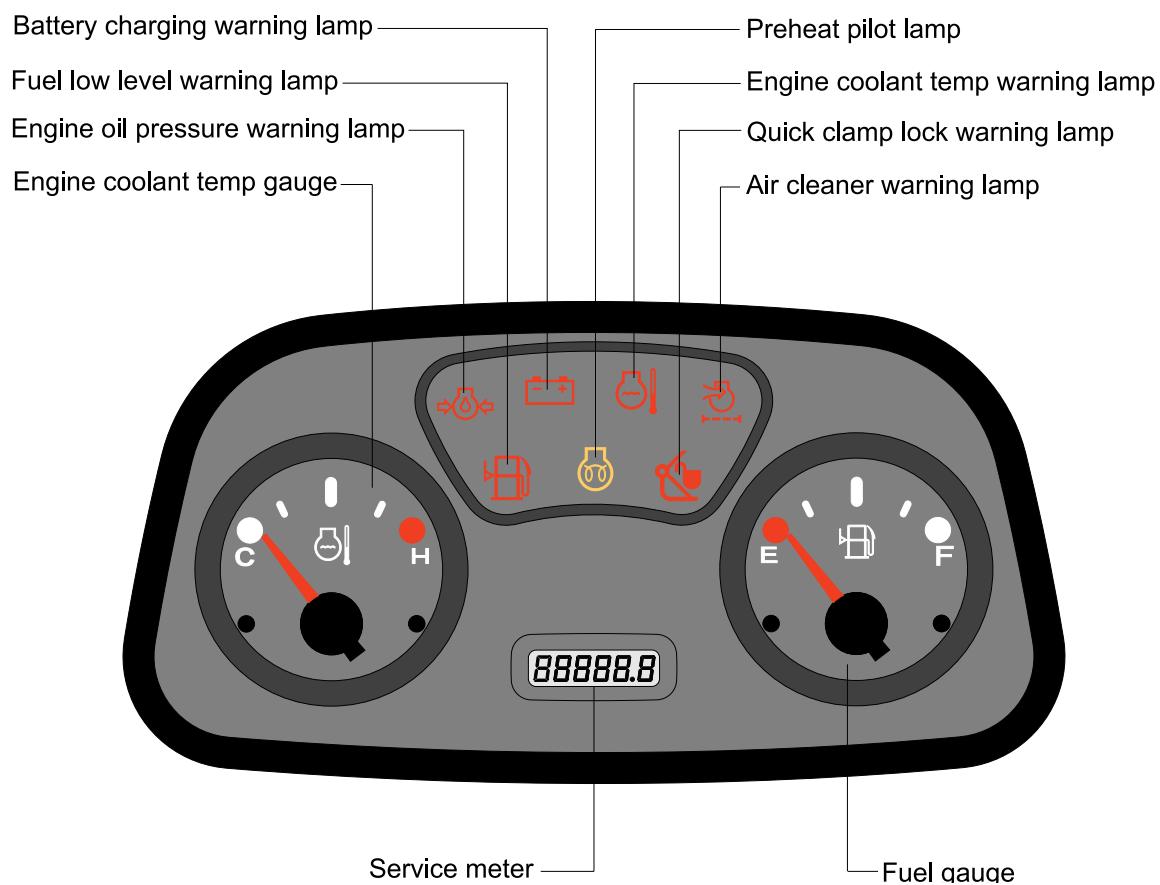
Monitoring system consists of the monitor part and switch part.

The monitor part gives warnings when any abnormality occurs in the machine and informs the condition of the machine.

Various select switches are built into the monitor panel, which act as the control portion of the machine control system.

### 2. CLUSTER(MACHINE SERIAL NO.:~#0986)

#### 1) MONITOR PANEL



R35Z73CD01

## 2) CLUSTER CHECK PROCEDURE

### (1) Start key : ON

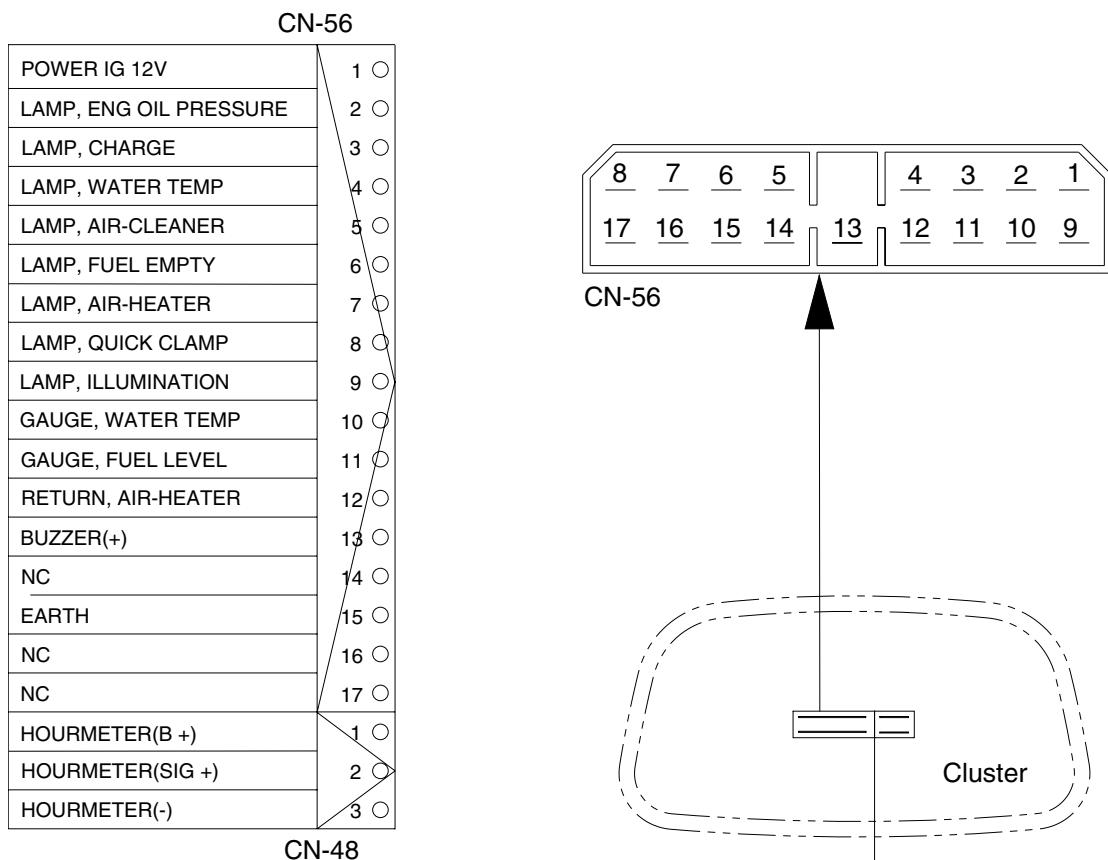
- ① Check monitor initial 6 seconds
    - a. All lamps light up.
  - ② Check monitor after 2 seconds : Indicate machine condition
    - a. Tachometer : 0 rpm
    - b. Fuel gauge : Pointed at appropriate level
    - c. Engine coolant temperature gauge : Pointed at appropriate level
    - d. Warning lamp
- \* During start key ON the engine oil pressure lamp and battery charging lamp go on, but it is not abnormal.

### (2) Start of engine

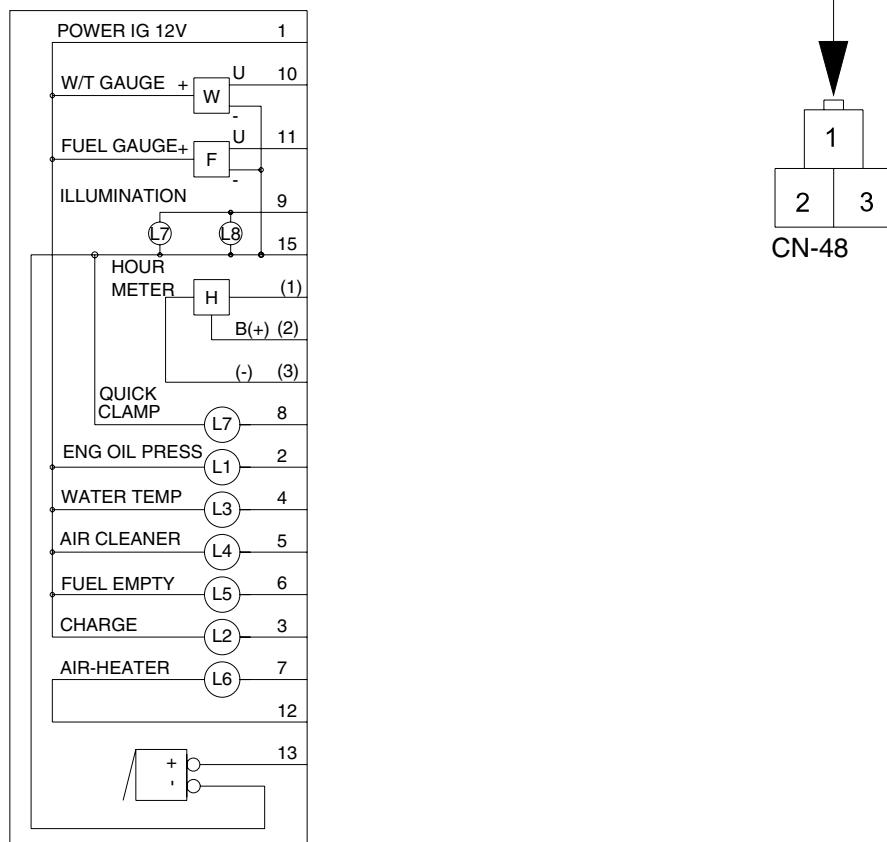
- ① Check machine condition
  - a. Tachometer pointed at present rpm
  - b. Gauge and warning lamp : Indicate at present condition.
- \* When normal condition : All warning lamp OFF
- ② When abnormal condition
  - a. The lamp lights up.
  - b. The lamp light up until normal condition.

### 3. CLUSTER CONNECTOR

#### 1) CONNECTOR



#### 2) CLUSTER DETAIL



R35Z74EL23

## 4. CLUSTER FUNCTION

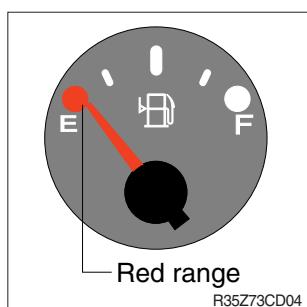
### 1) GAUGES AND DISPLAYS

#### (1) Service meter



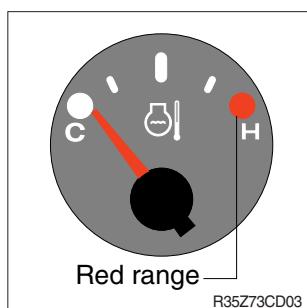
- ① This meter shows the total operation hours of the machine.
- ② Always ensure the operating condition of the meter during the machine operation.  
Inspect and service the machine based on hours as indicated in chapter 6, maintenance.

#### (2) Fuel gauge



- ① This gauge indicates the amount of fuel in the fuel tank.
- ② Fill the fuel when the red range or warning lamp ON.  
※ If the gauge illuminates the red range or warning lamp ON even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

#### (3) Engine coolant temperature gauge



- ① This indicates the temperature of coolant.
  - Red range : Above 105°C (221°F)
- ② When the red range pointed or warning lamp ON, engine do not abruptly stop but run it at medium speed to allow it to cool gradually, then stop it.  
Check the radiator and engine.  
※ If the engine is stopped without cooled down running, the temperature of engine parts will rise suddenly, this could cause severe engine trouble.

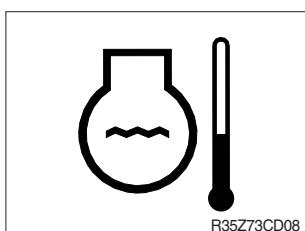
## 2) WARNING AND PILOT LAMPS

### (1) Fuel low level warning lamp



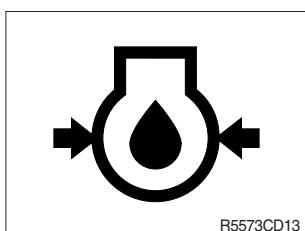
- ① This lamp blinks when the level of fuel is low.
- ② Fill the fuel immediately when the lamp blinks.

### (2) Engine coolant temperature warning lamp



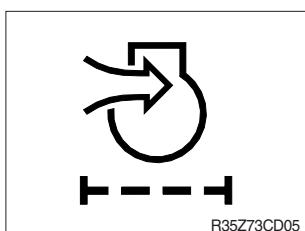
- ① This lamp blinks when the temperature of coolant is over the normal temperature 110°C (230°F).
- ② Check the cooling system when the lamp blinks.

### (3) Engine oil pressure warning lamp



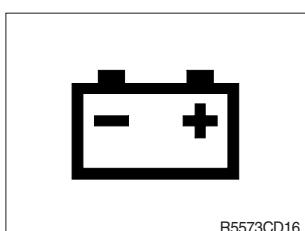
- ① This lamp blinks after starting the engine because of the low oil pressure.
- ② If the lamp blinks during engine operation, shut OFF engine immediately. Check oil level.

### (4) Air cleaner warning lamp



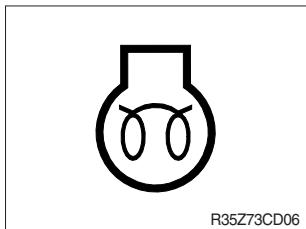
- ① This lamp blinks when the filter of air cleaner is clogged.
- ② Check the filter and clean or replace it.

### (5) Battery charging warning lamp



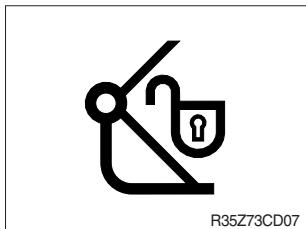
- ① This lamp blinks when the starting switch is ON, it is turned OFF after starting the engine.
- ② Check the battery charging circuit when this lamp blinks during engine operation.

**(6) Preheat pilot lamp**



- ① When the start switch turn to HEAT position, pilot lamp comes ON.
- ② Refer to "4-2) STARTING ENGINE" of operator's manual for details.

**(7) Quick clamp warning lamp**



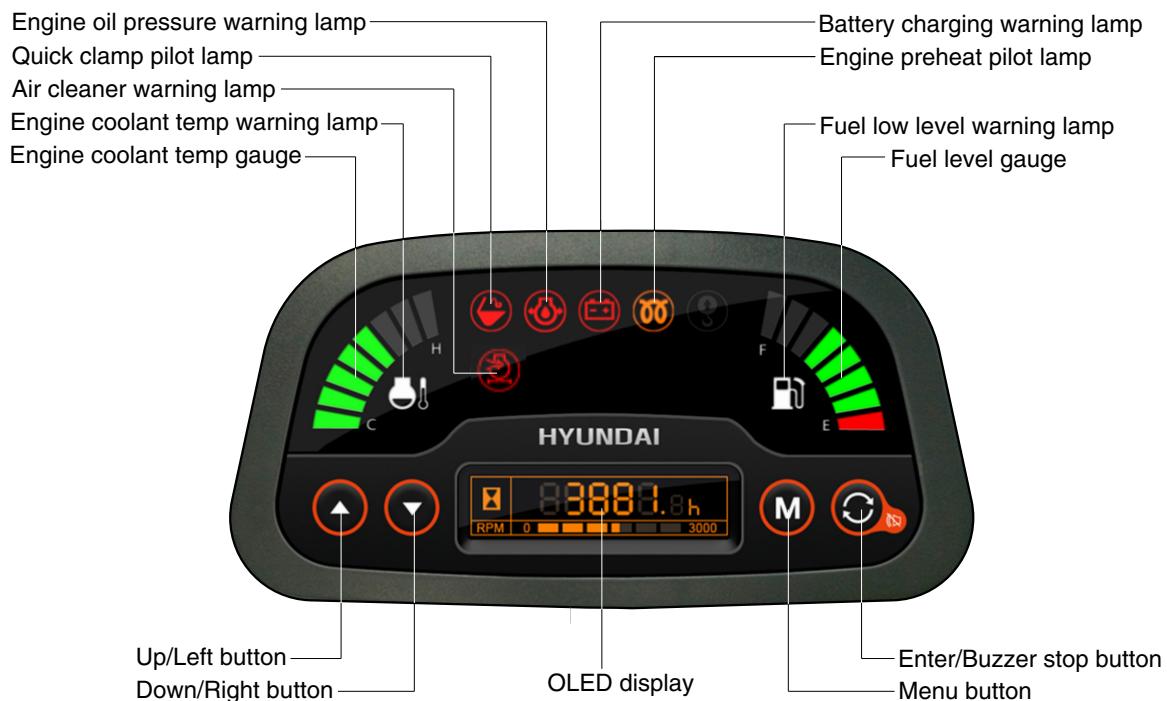
- ① When the quick clamp switch turned ON, this lamp turn ON and the buzzer sounds.
- ② This lamp turned OFF and the buzzer stop when the quick clamp switch turned OFF.

## CLUSTER (MACHINE SERIAL NO.: #0987~)

The cluster consists of gauges and lamps as shown below, to warn the operator in case of abnormal machine operation or conditions for the appropriate operation and inspection.

- Gauges : Indicate operating status of the machine.
- Warning lamp : Indicate abnormality of the machine (red).
- Pilot lamp : Indicate operating status of the machine.

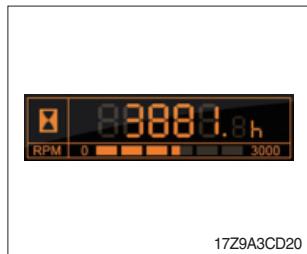
- ※ The cluster installed on this machine does not entirely guarantee the condition of the machine.  
Daily inspection should be performed according to chapter 6, Maintenance.
- ※ When the cluster provides a warning, immediately check the problem and perform the required action.



R25Z9AK3CD03-3

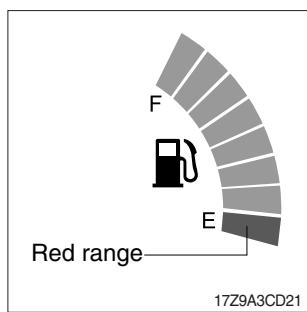
## 1) GAUGES AND DISPLAYS

### (1) Service meter



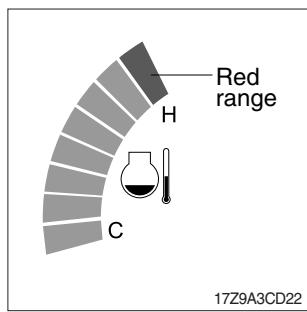
- ① This meter shows the total operation hours of the machine.
- ② Always ensure the operating condition of the meter during the machine operation.  
Inspect and service the machine based on hours as indicated in chapter 6, maintenance.

### (2) Fuel gauge



- ① This gauge indicates the amount of fuel in the fuel tank.
- ② Fill the fuel when the red range or warning lamp ON.  
※ If the gauge illuminates the red range or warning lamp ON even though the machine is on the normal condition, check the electric device as that can be caused by the poor connection of electricity or sensor.

### (3) Engine coolant temperature gauge



- ① This indicates the temperature of coolant.
  - Red range : Above 115°C (239°F)
- ② When the red range pointed or warning lamp ON, engine do not abruptly stop but run it at medium speed to allow it to cool gradually, then stop it.  
Check the radiator and engine.  
※ If the engine is stopped without cooled down running, the temperature of engine parts will rise suddenly, this could cause severe engine trouble.

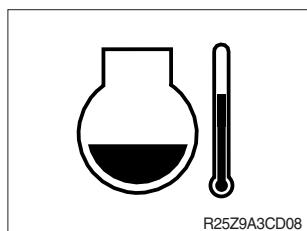
## 2) WARNING AND PILOT LAMPS

### (1) Fuel low level warning lamp



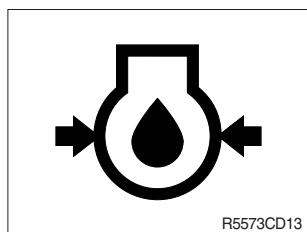
- ① This lamp ON and buzzer sounds when the level of fuel is low.
- ② Fill the fuel immediately when the lamp ON.

### (2) Engine coolant temperature warning lamp



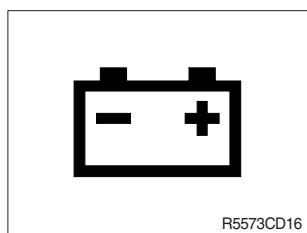
- ① This lamp ON and buzzer sounds when the temperature of coolant is over the normal temperature 115°C (239°F).
- ② Check the cooling system when the lamp ON.

### (3) Engine oil pressure warning lamp



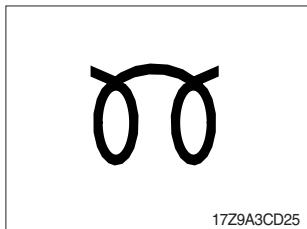
- ① This lamp ON and buzzer sounds after starting the engine because of the low oil pressure.
- ② If the lamp ON during engine operation, shut OFF engine immediately. Check oil level.

### (4) Battery charging warning lamp



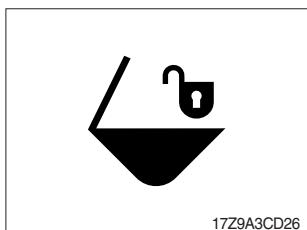
- ① This lamp ON and buzzer sounds when the starting switch is ON, it is turned OFF after starting the engine.
- ② Check the battery charging circuit when this lamp blinks during engine operation.

**(5) Engine preheat pilot lamp**



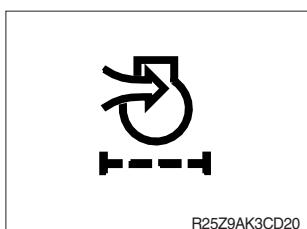
- ① When the start switch turn to HEAT position, pilot lamp comes ON.

**(6) Quick clamp lock pilot lamp**



- ① When the quick clamp switch turned ON, this lamp turn ON and the buzzer sounds.
- ② This lamp turned OFF and the buzzer stop when the quick clamp switch turned OFF.

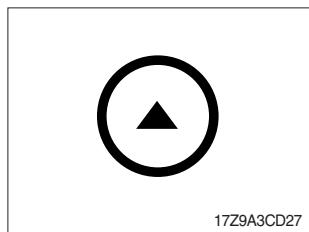
**(7) Air cleaner warning lamp**



- ① This lamp ON when the filter of air cleaner is clogged.
- ② Check the filter and clean or replace it.

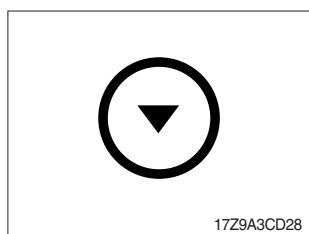
### 3) BUTTONS

#### (1) Up/left button



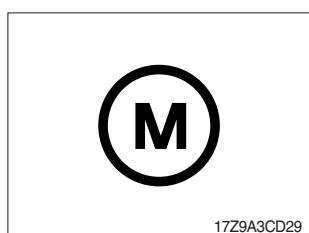
- ① Move in menu (up, left)
- ② Increase input value.

#### (2) Down/right button



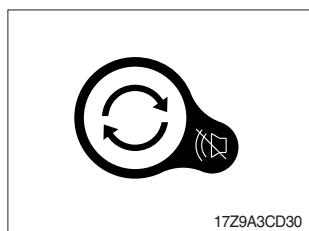
- ① Move in menu (down, right)
- ② Decrease input value.

#### (3) Menu button



- ① Current display to next display.

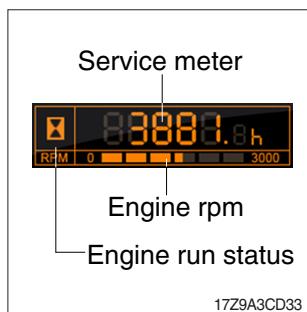
#### (4) Enter and buzzer stop button



- ① Select menu (enter).
- ② Stop buzzer sound when sound is ON.

## 4) OLED display

### (1) Main display



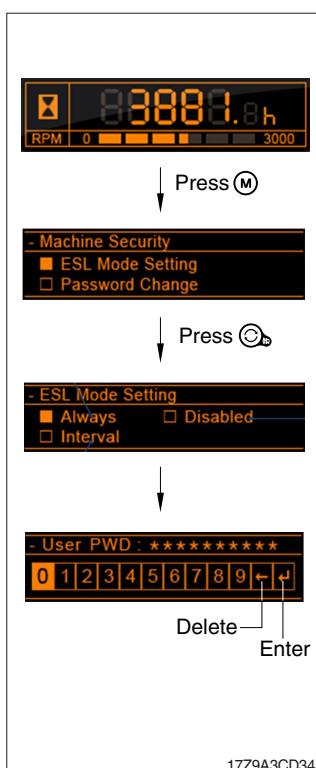
① **Service meter** : This meter shows the total operation hours of the machine.

\* Always ensure the operating condition of the service meter during the machine operation.

② **Engine rpm** : This displays the engine speed.

③ **Engine run status** : This displays the engine run status.

### (2) Machine security



#### ① ESL (Engine Starting Limit) mode setting

- ESL mode is designed to be a theft deterrent or will prevent the unauthorized operation of the machine.

- If the ESL mode was selected Always, the password will be required when the start switch is turned ON.

- Disable : Not used ESL function.

Always: The password is required whenever the operator starts the engine.

Interval : The password is required when the operator starts the engine first. But the operator can restart the engine within the interval time without inputting the password.

The interval time can be set maximum 2 days.

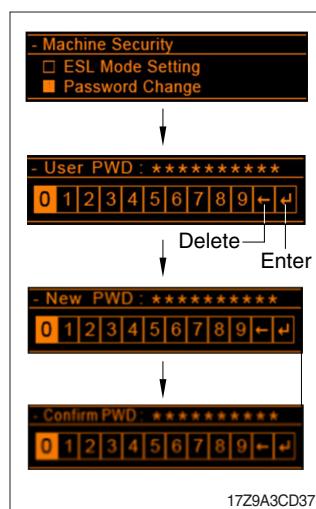
#### · Interval time

- If set interval time to 5 minutes, ESL system is activated after 5 minutes. Therefore, the password does not need to be restarted within 5 minutes.

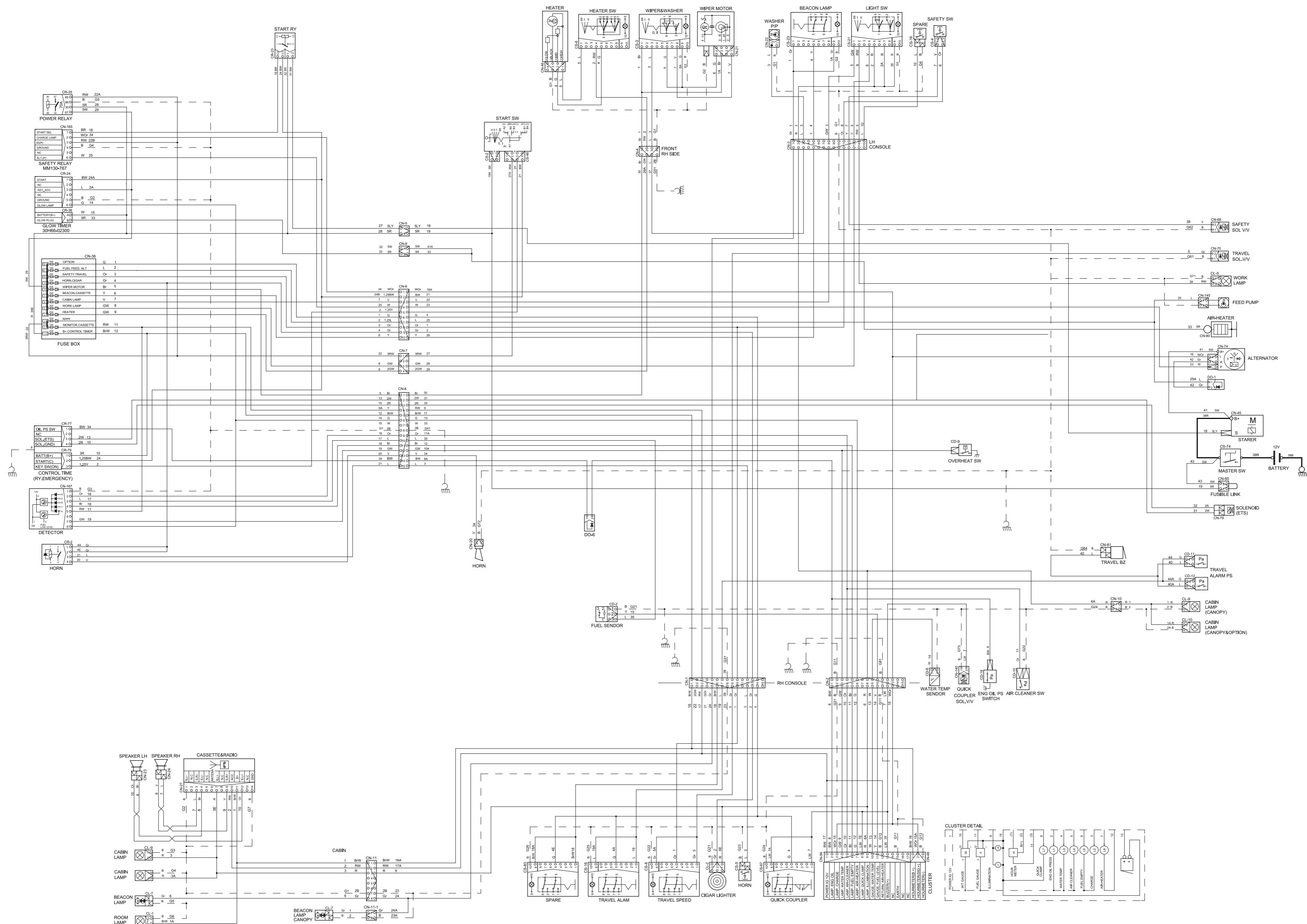
\* Default password : 00000

#### ② Password change

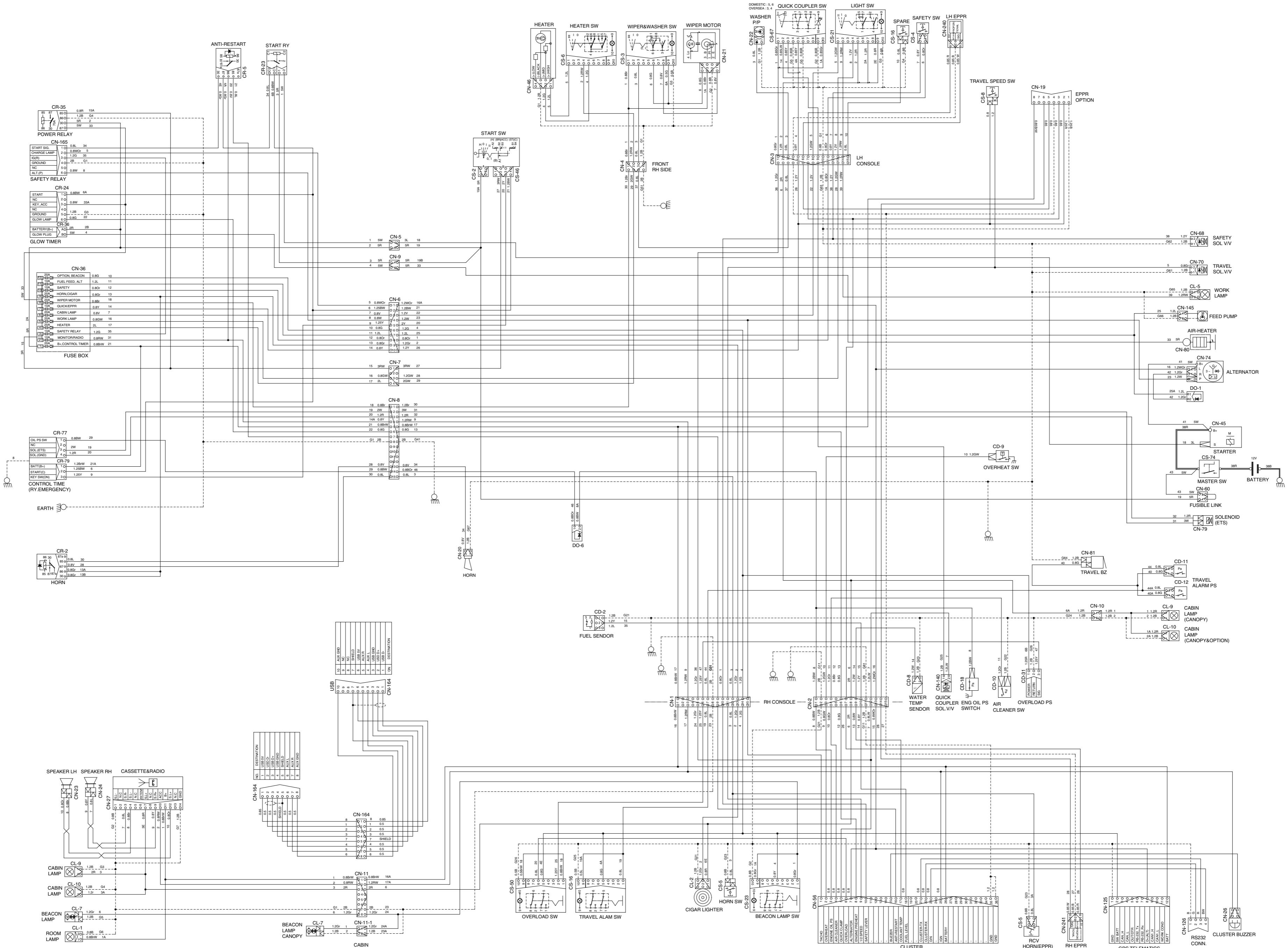
- Input 5 to 10 digits and press Enter.



GROUP 3 ELECTRICAL CIRCUIT (machine serial No.: #1136)



## ELECTRICAL CIRCUIT (machine serial No. : #1137~)



**MEMORANDUM**

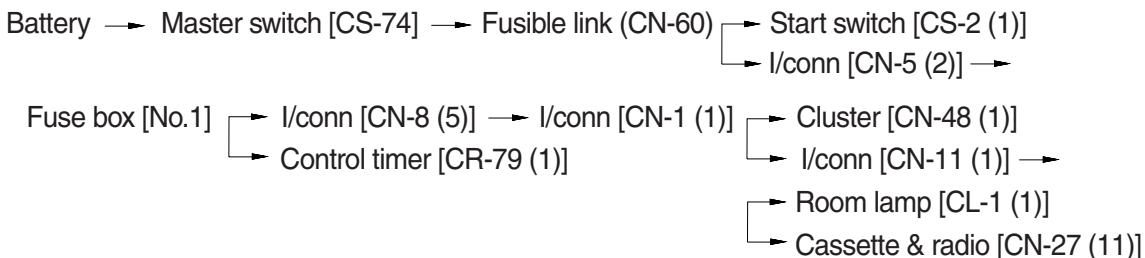


## 1. POWER CIRCUIT

The negative terminal of battery is grounded to the machine chassis.

When the start switch is in the OFF position, the current flows from the positive battery terminal as shown below.

### 1) OPERATING FLOW



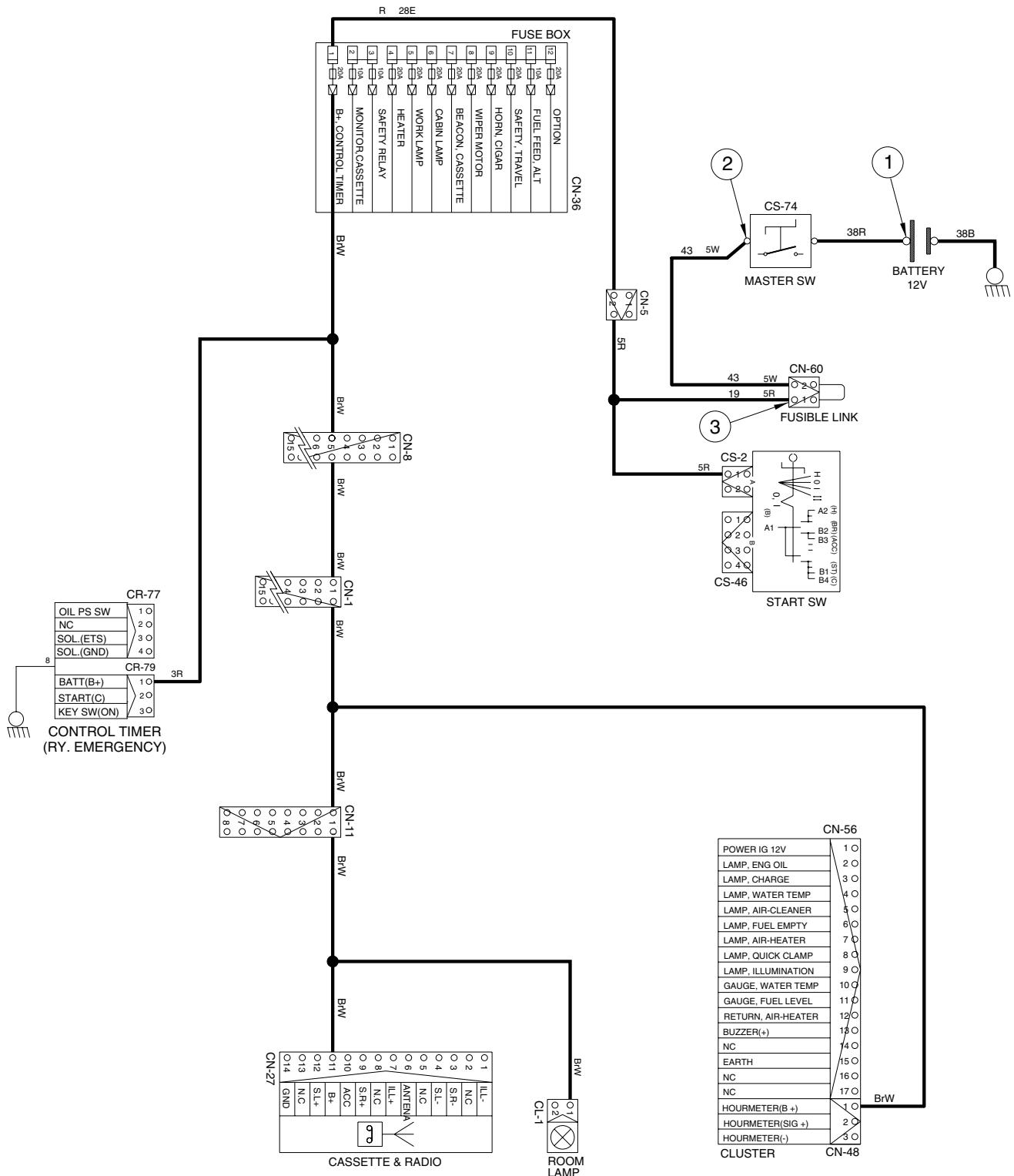
\* I/conn : Intermediate connector

### 2) CHECK POINT

| Engine | Start switch | Check point  | Voltage   |
|--------|--------------|--|-----------|
| OFF    | OFF          | ① - GND (Battery)<br>② - GND (Master switch)<br>③ - GND (Fusible link) | 10~12.5 V |

\* GND : Ground

## POWER CIRCUIT



R27Z94EL04

## 2. STARTING CIRCUIT

### 1) OPERATING FLOW

Battery(+) terminal → Master switch [CS-74] → Fusible link [CN-60]

→ Start key [CS-2 (1)]

→ I/conn [CN-5 (2)]

→ Fuse box No.1

→ Glow timer [CR-36 (1)]

→ Power relay [CR-35 (30)]

#### \* Start switch : ON

Start switch ON

→ [CS-46 (2)] → I/conn [CN-7 (1)] → Fuse box No. 2, 3 (power is supplied)

→ Safety relay [CN-165 (3)]

→ Power relay [CR-35 (85) → (87)] →

Fuse box (all power is supplied with electric component)

→ [CS-46 (3)] → I/conn [CN-6 (5)] → Control timer [CR-79 (3)]

#### \* Start switch : START

Start switch START [CS-46 (4)] → I/conn [CN-6 (2)]

→ Start relay [CR-23 (C1) → (2)] → I/conn [CN-5 (1)] → Starter [CN-45 (S)] → Start motor operating

→ Glow timer [CR-24(1)]

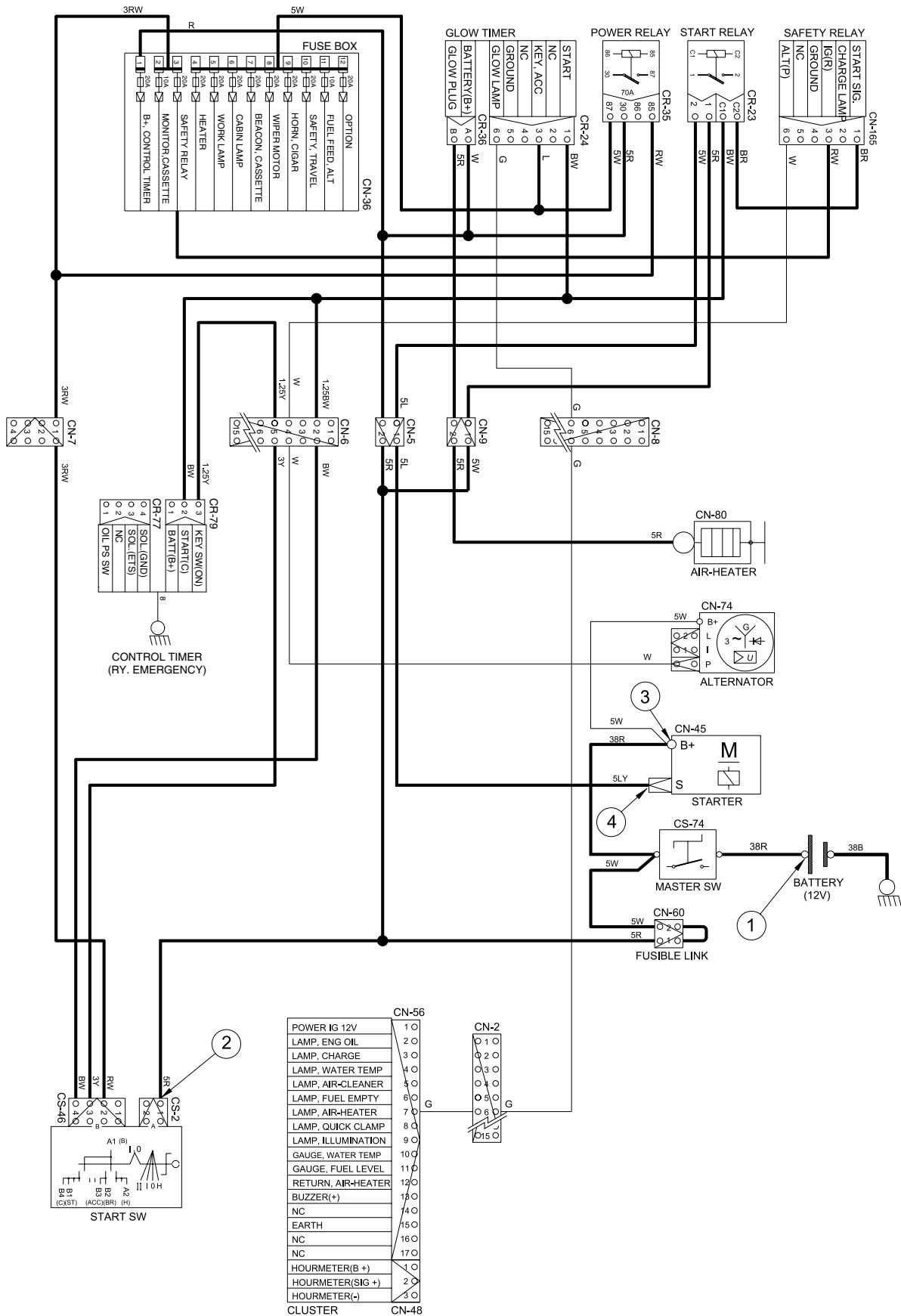
→ Control timer [CR-79(2)]

### 2) CHECK POINT

| Engine    | Start switch | Check point  | Voltage   |
|-----------|--------------|--|-----------|
| Operating | Start        | ① - GND (Battery)<br>② - GND (Start key)<br>③ - GND (Starter B <sup>+</sup> )<br>④ - GND (Starter M) | 10~12.5 V |

\* GND : Ground

## STARTING CIRCUIT



R27Z94EL05

### 3. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery.

The current also flows from alternator to each electrical component and controller through the fuse box.

#### 1) OPERATING FLOW

##### (1) Warning flow

Alternator "L" terminal → I/conn [CN-2 (13)] → Cluster [CN-56 (3)] → Cluster warning lamp ON

##### (2) Charging flow

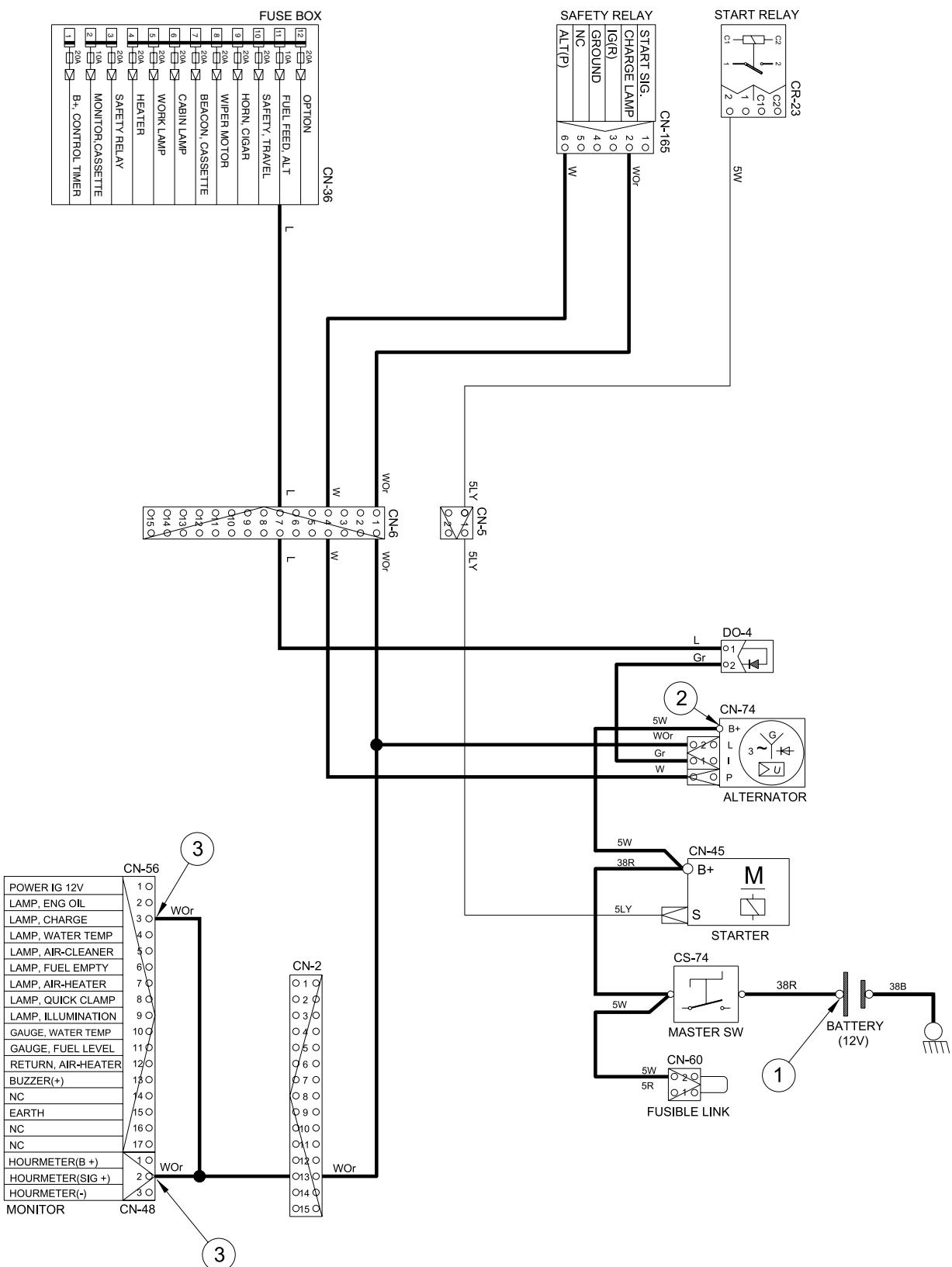
Alternator "B<sup>+</sup>" terminal → Battery(+) terminal

#### 2) CHECK POINT

| Engine | Start switch | Check point  | Voltage   |
|--------|--------------|--|-----------|
| ON     | ON           | ① - GND (Battery voltage)<br>② - GND (Alternator B <sup>+</sup> terminal)<br>③ - GND (Cluster) | 10~12.5 V |

※ GND : Ground

## CHARGING CIRCUIT



R27Z94EL06

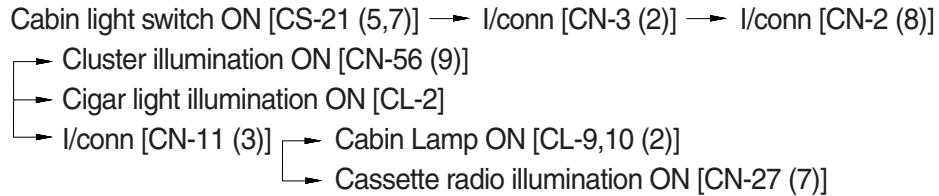
## 4. HEAD AND WORK LIGHT CIRCUIT

### 1) OPERATING FLOW

Fuse box (No.6) → Light switch [CS-21 (1)]

Fuse box (No.5) → Light switch [CS-21 (4)]

#### (1) Main light switch ON : 1st step



#### (2) Main light switch ON : 2nd step

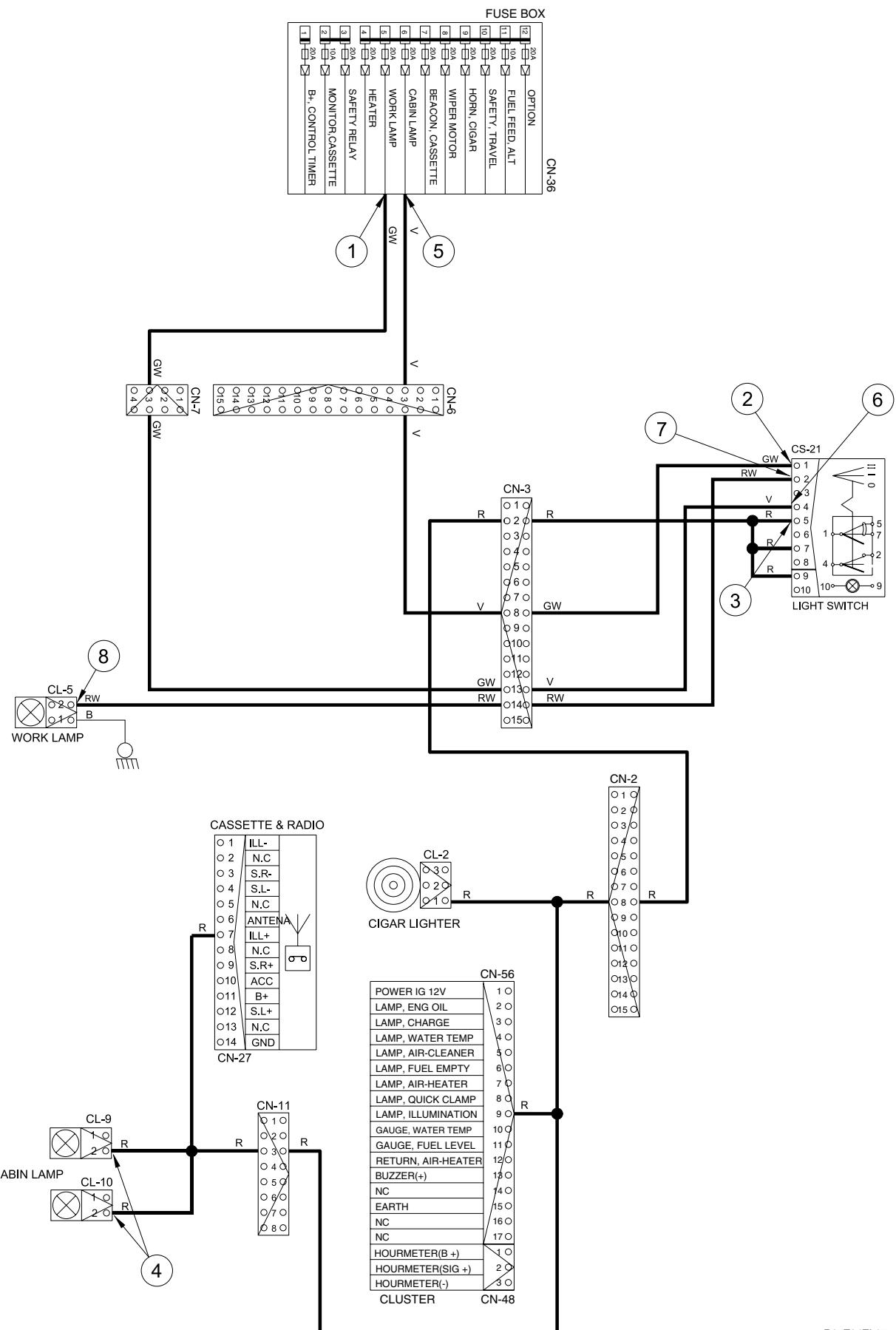
Work light switch ON [CS-21 (2)] → I/conn [CN-3 (14)] → Work light ON [CL-5 (2)]

### 2) CHECK POINT

| Engine | Start switch | Check point  | Voltage   |
|--------|--------------|--|-----------|
| STOP   | ON           | ① - GND (Fuse box)<br>② - GND (Switch power input)<br>③ - GND (Switch power output)<br>④ - GND (Head light)<br>⑤ - GND (Fuse box)<br>⑥ - GND (Switch power input)<br>⑦ - GND (Switch power output)<br>⑧ - GND (Work light) | 10~12.5 V |

\* GND : Ground

## HEAD AND WORK LAMP CIRCUIT



R27Z94EL07

## 5. BEACON LAMP CIRCUIT

### 1) OPERATING FLOW

Fuse box (No.7) → I/conn [CN-6 (10)] → I/conn [CN-3 (5)] → Beacon lamp switch [CS-23 (5)]

#### (1) Beacon lamp switch ON

Beacon lamp switch ON [CS-23 (1)]

→ Switch Indicator lamp ON [CS-23 (9)]

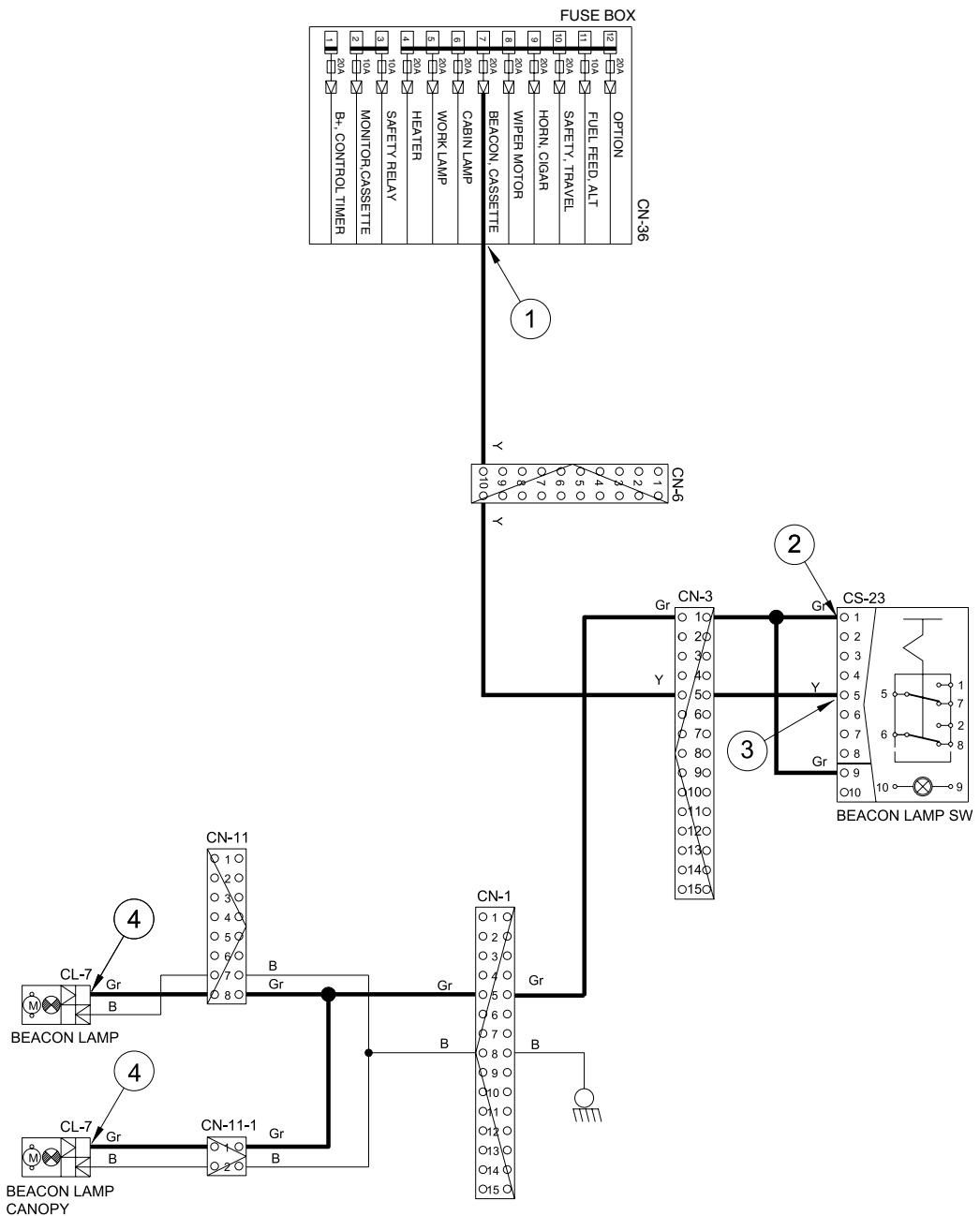
→ I/conn [CN-3 (1)] → I/conn [CN-1 (5)] → I/conn [CN-11 (8)] → Beacon lamp ON [CL-7]

### 2) CHECK POINT

| Engine | Start switch | Check point  | Voltage   |
|--------|--------------|--|-----------|
| STOP   | ON           | ① - GND (Fuse box)<br>② - GND (Switch power input)<br>③ - GND (Switch power output)<br>④ - GND (Beacon lamp) | 10~12.5 V |

\* GND : Ground

## BEACON LAMP CIRCUIT



R27Z94EL08

## 6. WIPER AND WASHER CIRCUIT

### 1) OPERATING FLOW

#### (1) Key switch ON

Fuse box (No.8) → I/conn [CN-8 (1)] → I/conn [CN-4 (1)]

└→ Wiper and washer switch [CS-3 (1)]

└→ Wiper motor [CN-21 (3)]

#### (2) Wipe switch ON : 1st step (low speed)

Wiper switch ON [CS-3 (6)] → Wiper motor operating [CN-21 (4)]

└→ Wiper & washer switch lamp ON [CS-3 (9)]

#### (3) Wiper switch ON : 2nd step (washer)

Wiper switch ON [CS-3 (6)] → Wiper motor operating [CN-21 (4)]

Wiper switch ON [CS-3 (3)] → I/conn [CN-4 (3)] → I/conn [CN-3 (3)]

→ Washer pump operating [CN-22 (2)]

#### (4) Auto parking (when switch OFF)

Switch OFF → Wiper motor [CN-21 (1)] → Wiper switch [CS-3 (8) → (6)]

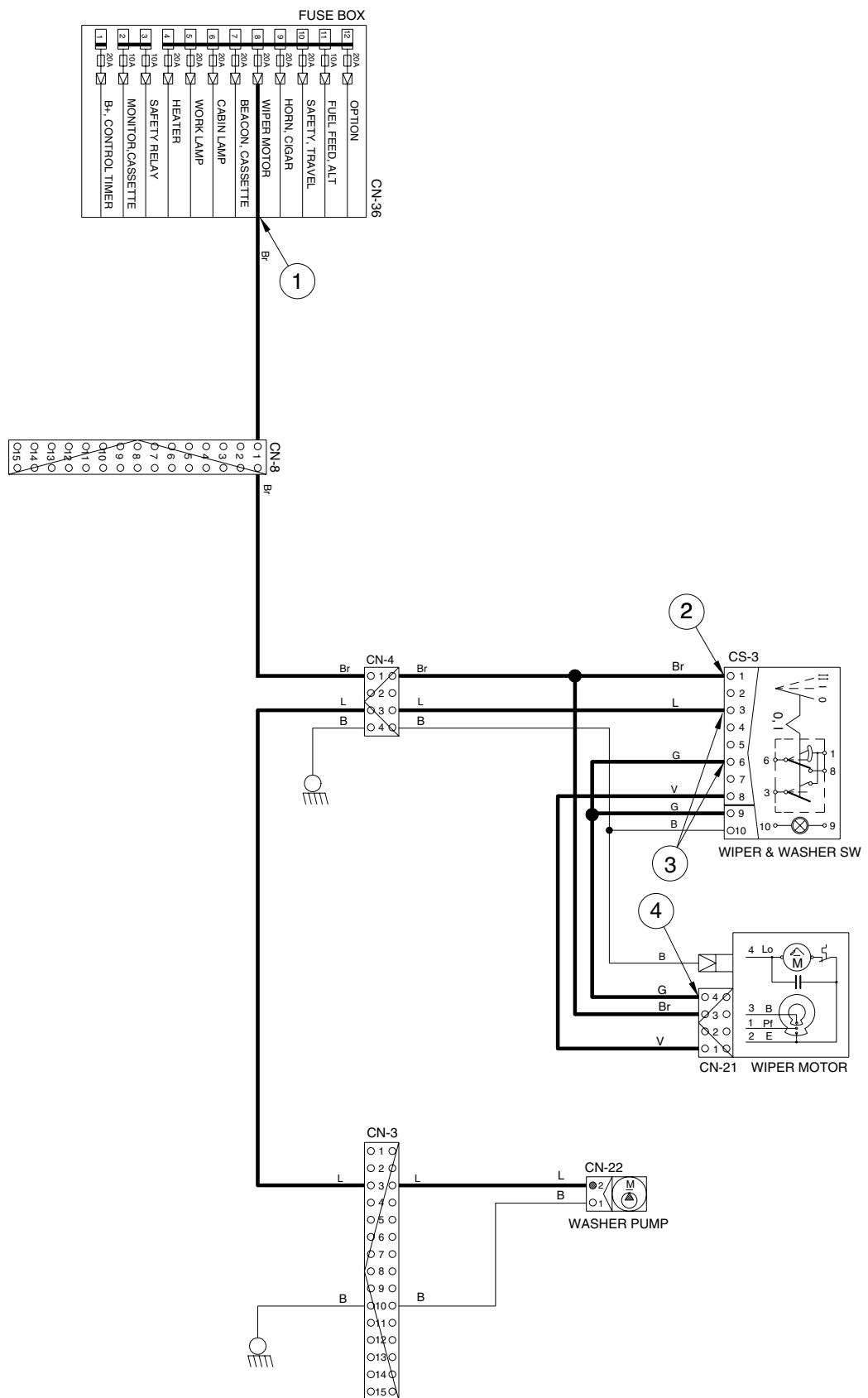
→ Wiper motor [CN-21 (4)] → Wiper motor parking position by wiper motor controller

### 2) CHECK POINT

| Engine | Start switch | Check point  | Voltage   |
|--------|--------------|--|-----------|
| STOP   | ON           | ① - GND (Fuse box)<br>② - GND (Switch power input)<br>③ - GND (Switch power output)<br>④ - GND (Wiper motor) | 10~12.5 V |

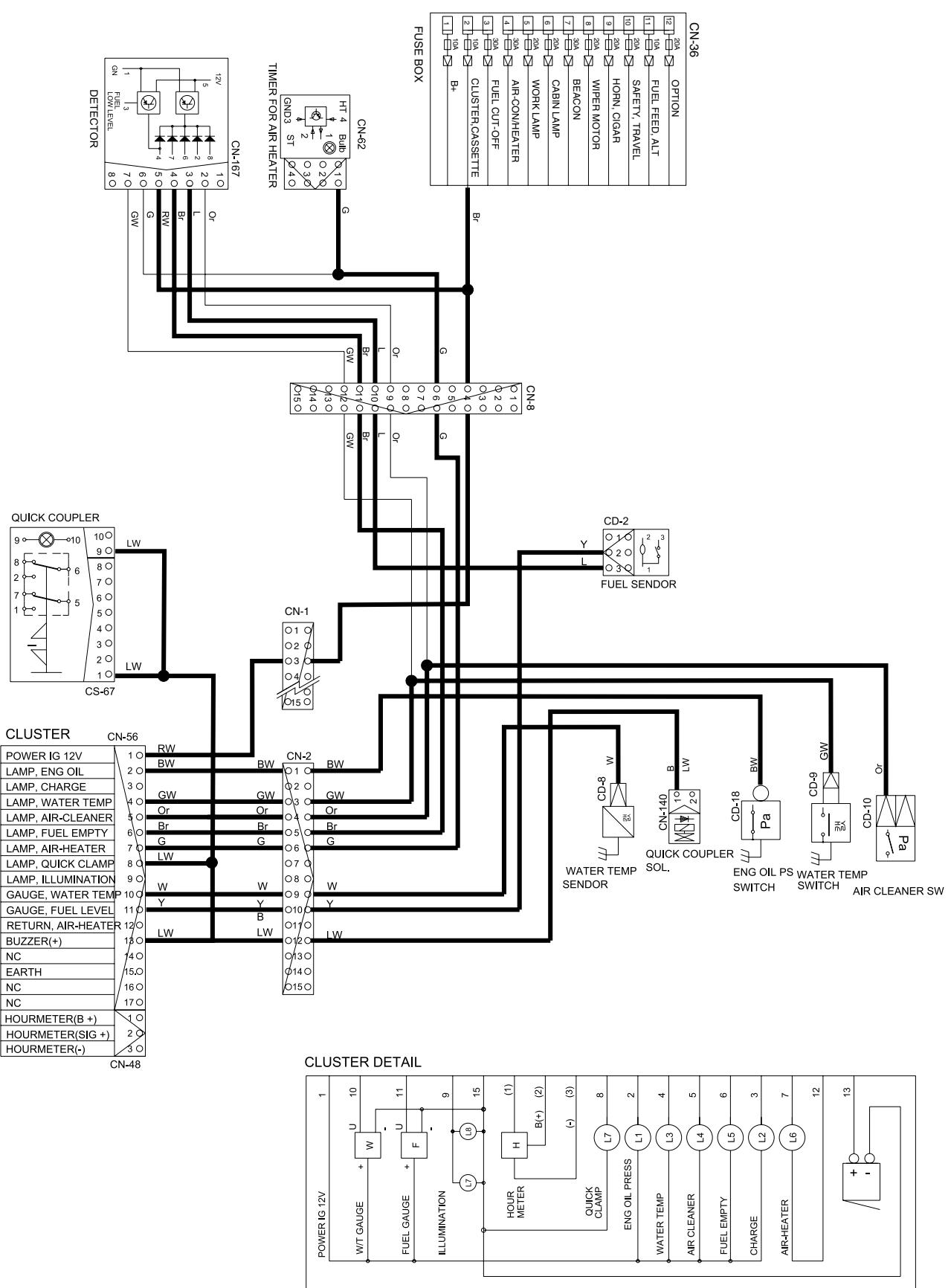
\* GND : Ground

## WIPER AND WASHER CIRCUIT



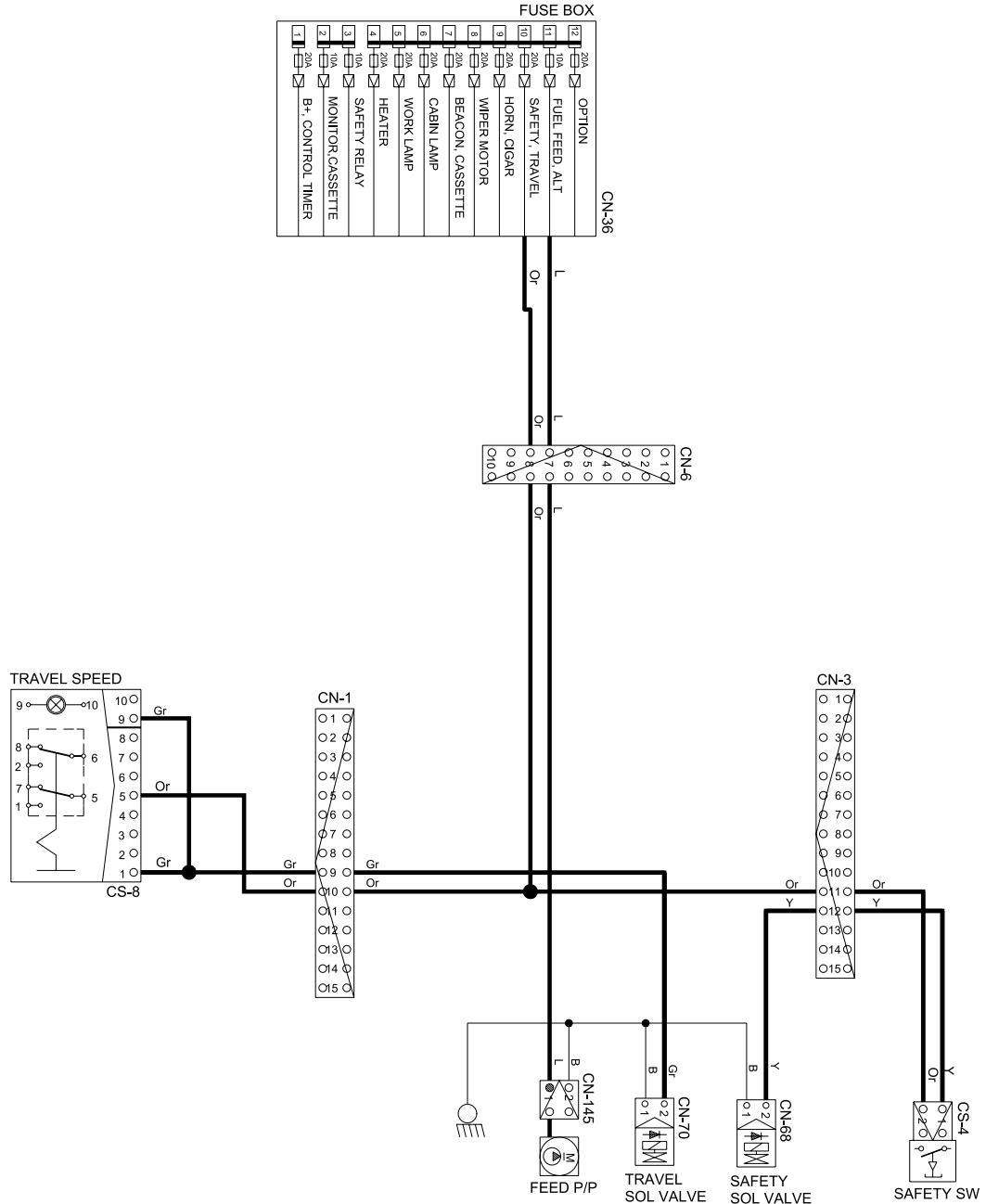
R27Z94EL09

## MONITORING CIRCUIT



R35Z74EL10

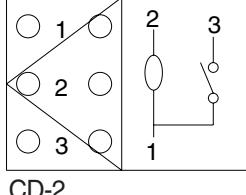
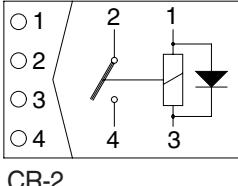
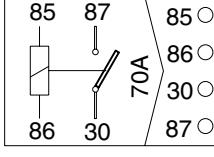
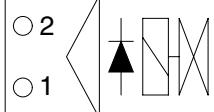
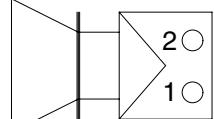
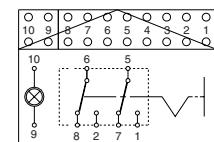
## ELECTRIC CIRCUIT FOR HYDRAULIC

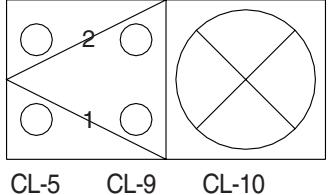
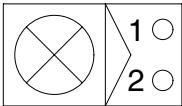
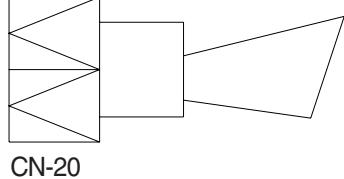
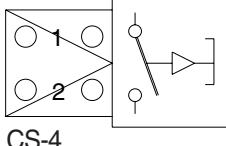
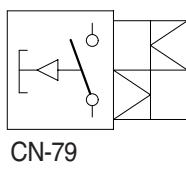
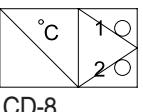


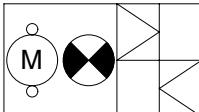
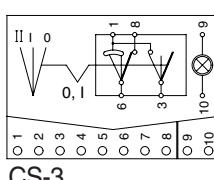
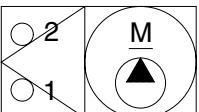
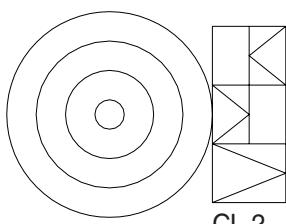
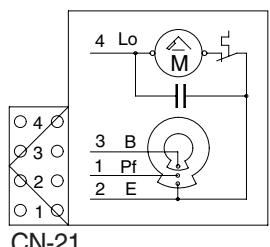
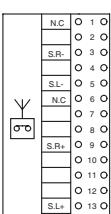
R27Z94EL11

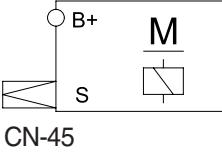
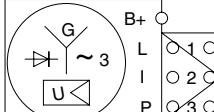
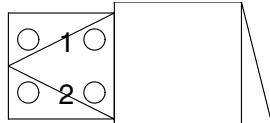
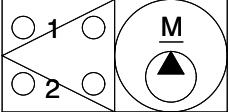
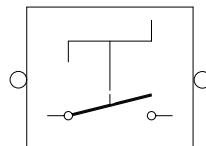
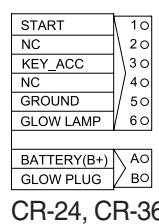
## GROUP 4 ELECTRICAL COMPONENT SPECIFICATION

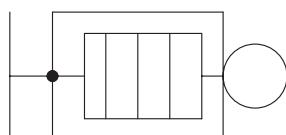
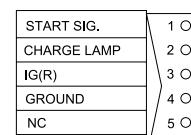
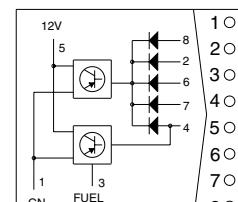
| Part name                           | Symbol | Specification                        | Check   |
|-------------------------------------|--------|--------------------------------------|---|
| Battery                             |        | 12V × 58Ah<br>(5h rating)            | * Check specific gravity<br>1.280 over : Over charged<br>1.280 ~ 1.250 : Normal<br>1.250 below : Recharging               |
| Start key                           |        | 12V                                  | * Check contact<br>OFF : ∞ Ω (for each terminal)<br>ON : 0 Ω (for terminal 1-3 and 1-2)<br>START : 0 Ω (for terminal 1-5) |
| Pressure switch<br>(for engine oil) |        | 0.5 kgf/cm²<br>(N.C TYPE)            | * Check resistance<br>Normal : 0 Ω (CLOSE)  |
| Temperature sensor                  |        | -                                    | * Check resistance<br>50°C : 804 Ω<br>80°C : 310 Ω<br>100°C : 180 Ω   |
| Air cleaner<br>pressure switch      |        | Pressure:<br>635 mmH₂O<br>(N.O TYPE) | * Check contact<br>Normal : ∞ Ω   |

| Part name                | Symbol  | Specification | Check   |
|--------------------------|---|---------------|---|
| Fuel sender              | <br>CD-2                       | -             | * Check resistance<br>Full : 30 Ω<br>Low : 100 Ω<br>Empty warning : 200 Ω                     |
| Relay                    | <br>CR-2                       | 12V 20A       | * Check resistance<br>Normal : About 200 Ω<br>(for terminal 1-3)<br>: 0 Ω (for terminal 2-4)  |
| Relay                    | <br>CR-35                     | 12V 70A       | * Rated coil current 1.2±0.3 A  |
| Solenoid valve           | <br>CN-70 CN-68<br>CN-140    | 12V 1A        | * Check resistance<br>Normal : 15~25 Ω<br>(for terminal 1-2)                                  |
| Speaker                  | <br>CN-23 (LH)<br>CN-24 (RH) | 4 Ω 20W       | * Check resistance<br>Normal : 4 Ω  |
| Switch<br>(Looking type) | <br>CS-8 CS-16 CS-23         | 12V 16A       | * Check contact<br>Normal<br>OFF - ∞ Ω (for terminal 1-5,2-6)<br>- 0 Ω (for terminal 5-7,6-8) |

| Part name         | Symbol   | Specification        | Check  |
|-------------------|--|----------------------|--|
| Lamp              |             | 12V 55W<br>(H3 TYPE) | * Check disconnection<br>Normal : 1.2 Ω  |
| Room lamp         | <br>CL-1    | 12V 10W              | * Check disconnection<br>Normal : A few Ω  |
| Horn              |            | 12V 6A               | 132±5 dB   |
| Safety switch     | <br>CS-4  | Micro<br>12V 15A     | * Check contact<br>Normal : 0 Ω<br>Operating : ∞ Ω   |
| Horn switch       | <br>CN-79 | 12V 10A              | * Check contact<br>Normal : 0 Ω  |
| Water temp sender | <br>CD-8  | -                    | * Check contact<br>50°C : 0.748~0.904 Ω<br>67°C : 0.538~0.650 Ω<br>102°C : 0.185~0.167 Ω<br>110°C : 0.143~0.130 Ω<br>135°C : 0.076~0.100 Ω |

| Part name             | Symbol   | Specification        | Check  |
|-----------------------|--|----------------------|--|
| Beacon lamp           | <br>CL-7    | 12V<br>(strobe type) | ※ Check disconnection<br>Normal : A few $\Omega$   |
| Wiper & washer switch | <br>CS-3    | 12V 16A              | ※ Check contact<br>Normal : $\infty \Omega$  |
| Washer pump           | <br>CN-22   | 12V 3.8A             | ※ Check contact<br>Normal : 3 $\Omega$ (for terminal 1-2)  |
| Cigar lighter         | <br>CL-2  | 12V 10A 1.4W         | ※ Check coil resistance<br>Normal : About 1M $\Omega$<br>※ Check contact<br>Normal : $\infty \Omega$<br>Operating time : 5~15sec |
| Wiper motor           | <br>CN-21 | 12V 3A               | ※ Check contact<br>Normal : 6 $\Omega$ (for terminal 2-6)  |
| Cassette radio        | <br>CN-27 | 12V 3A               | ※ Check voltage<br>10 ~ 12.5V<br>(For terminal 10-14,11-14)  |

| Part name      | Symbol  | Specification | Check  |
|----------------|---|---------------|--|
| Starter        | <br>CN-45          | 12V           | * Check contact<br>Normal : 0.1 Ω  |
| Alternator     | <br>CN-74          | 12V 40A       | * Check contact<br>Normal : 0 Ω (For terminal B+-1)<br>Normal : 10 ~ 12.5V |
| Travel alarm   | <br>CN-81         | 12V           | -  |
| Fuel feed pump | <br>CN-145       | 12V           | -  |
| Master switch  | <br>CN-74        | 12V 1000A     | -  |
| Glow timer     | <br>CR-24, CR-36 | 12V           | -  |

| Part name    | Symbol  | Specification                 | Check   |
|--------------|---|-------------------------------|---|
| Air-heater   | <br><b>CN-80</b>   | 12V 42A 500W                  | -   |
| Safety relay | <br><b>CN-165</b>  | 12V<br>1400rpm/<br>Alternator | ※ Contact capacity :<br>Rush : 100A<br>Steady-State : 50A (30sec) |
| Detector     | <br><b>CN-167</b> | 12V                           | -   |

## GROUP 5 CONNECTORS

### 1. CONNECTOR DESTINATION

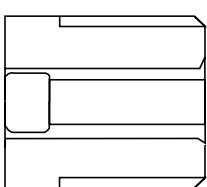
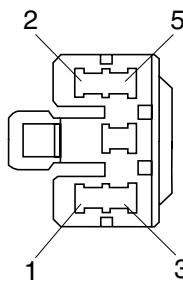
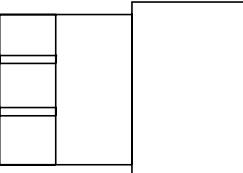
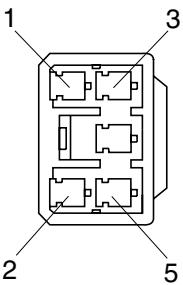
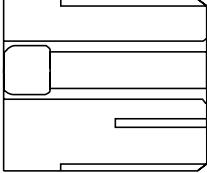
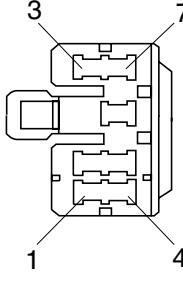
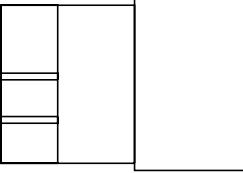
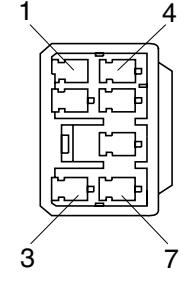
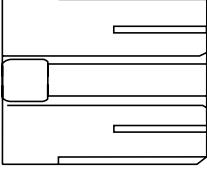
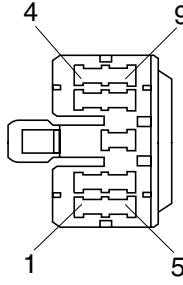
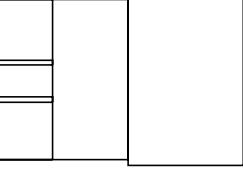
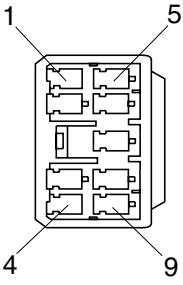
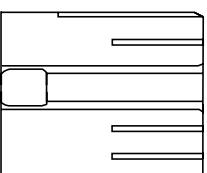
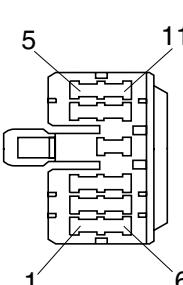
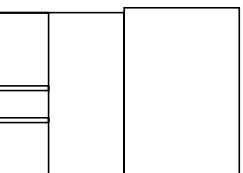
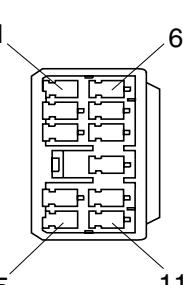
| Connector number | Type      | No. of pin | Destination                                | Connector part No. |              |
|------------------|-----------|------------|--|--------------------|--------------|
|                  |           |            |  | Female             | Male         |
| CN-1             | AMP       | 15         | I/conn (RH console harness-main harness)   | 2-85262-1          | 368301-1     |
| CN-2             | AMP       | 15         | I/conn (Main harness-RH console harness)   | 2-85262-1          | 368301-1     |
| CN-3             | AMP       | 15         | I/conn (Main harness-LH console harness)   | 2-85262-1          | 368301-1     |
| CN-4             | AMP       | 4          | I/conn (FR RH side harness-main harness)   | S810-004202        | S810-104202  |
| CN-5             | AMP       | 2          | I/conn (Relay harness-main harness)        | S813-030201        | S813-130201  |
| CN-6             | AMP       | 10         | I/conn (Relay harness-main harness)        | 174655-2           | 174657-2     |
| CN-7             | AMP       | 4          | I/conn (Relay harness-main harness)        | S810-004202        | S810-104202  |
| CN-8             | AMP       | 15         | I/conn (Main harness-relay harness)        | 2-85262-1          | 368301-1     |
| CN-9             | AMP       | 2          | I/conn (Relay harness-main harness)        | S813-030201        | S813-130200  |
| CN-10            | AMP       | 2          | I/conn (Main harness-cab lamp harness)     | S816-002002        | S816-102002  |
| CN-11            | AMP       | 8          | I/conn (RH console harness-cab harness)    | S816-008202        | S816-108202  |
| CN-11-1          | AMP       | 2          | I/conn (RH console harness-canopy harness) | S816-002002        | S816-102002  |
| CN-20            | DEUTSCH   | 2          | Horn                                       | DT06-2S-EP06       | -            |
| CN-21            | AMP       | 4          | Wiper harness                              | 180900-0           | -            |
| CN-22            | KET       | 2          | Washer tank                                | MG640605           | -            |
| CN-23            | KET       | 1          | Speaker LH                                 | S822-014002        | S822-114002  |
| CN-24            | KET       | 1          | Speaker RH                                 | S822-014002        | S822-114002  |
| CN-27            | -         | 14         | Cassette radio                             | 173852-1           | -            |
| CN-36            | -         | -          | Fuse box body                              | F12890010          | -            |
| CN-45            | RING TERM | 1          | Starter                                    | ST710258-2         | -            |
|                  | KET       | 1          | Starter                                    | MG630063           | -            |
| CN-46            | AMP       | 4          | Heater                                     | 180900-0           | -            |
| CN-48            | AMP       | 3          | Hour meter                                 | S810-003202        | -            |
| CN-56            | AMP       | 17         | Cluster                                    | 172500-1           | -            |
| CN-60            | AMP       | 2          | Fusible link                               | -                  | S831-130200  |
| CN-68            | DEUTSCH   | 2          | Safety solenoid                            | DT06-2S-EP06       | -            |
| CN-70            | DEUTSCH   | 2          | Travel HI-LO solenoid                      | DT06-2S-EP06       | -            |
| CN-74            | YAZAKI    | 2          | Alternator                                 | 7123-2228          | -            |
| CN-79            | -         | 1          | Fuel cut-off solenoid                      | S822-014000        | -            |
| CN-80            | RING TERM | 1          | Pre heater                                 | ST710226-2         | -            |
| CN-81            | SWP       | 1          | Travel buzzer                              | S822-014000        | S822-114000  |
| CN-140           | DEUTSCH   | 2          | Quick clamp                                | DT06-2S-EP06       | DT04-2P-E005 |
| CN-145           | AMP       | 2          | Fuel feed pump                             | S810-002202        | -            |
| CN-165           | KET       | 6          | Safety relay                               | MG610049           | -            |
| CN-167           | AMP       | 8          | Detector                                   | S810-008202        | -            |

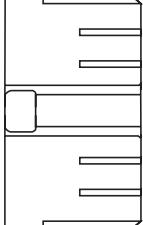
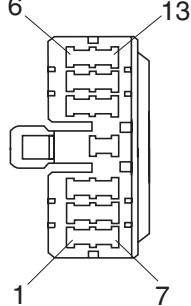
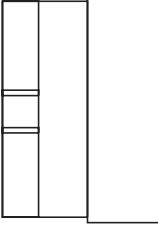
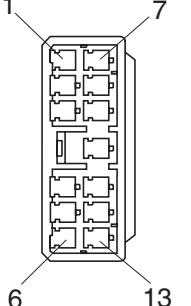
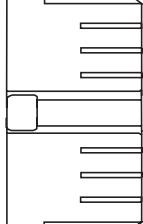
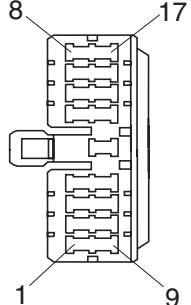
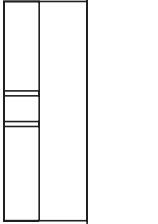
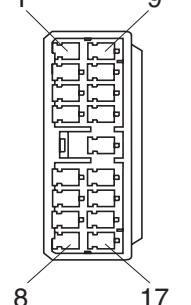
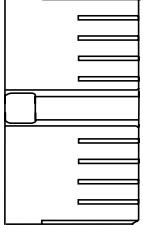
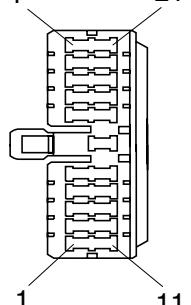
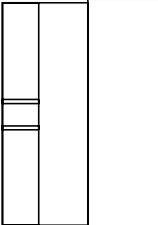
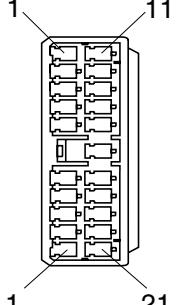
| Connector number | Type     | No. of pin | Destination              | Connector part No. |              |
|------------------|----------|------------|--------------------------|--------------------|--------------|
|                  |          |            |                          | Female             | Male         |
| <b>LAMP</b>      |          |            |                          |                    |              |
| CL-1             | KET      | 2          | Room lamp                | MG610392           | -            |
| CL-2             | AMP      | 3          | Cigar light              | S810-003202        | -            |
| CL-5             | DEUTSCH  | 2          | Work lamp                | -                  | DT04-2P-E004 |
| CL-7             | KET      | 1          | Beacon lamp              | S822-014002        | S822-114000  |
| CL-9             | -        | 2          | Cabin lamp (canopy lamp) | -                  | DT04-2P-E004 |
| CL-10            | -        | 2          | Cabin lamp (canopy lamp) | DT06-2S-PO12       | DT04-2P-E004 |
| <b>RELAY</b>     |          |            |                          |                    |              |
| CR-2             | AMP      | 4          | Horn relay               | S810-004002        | -            |
| CR-23            | KET      | 2          | Start relay              | MG610043           | -            |
| CR-24            | SUMITOMO | 6          | Safety relay             | 6195-0021          | -            |
| CR-35            | KET      | 4          | Power relay              | MG612017-5         | -            |
| CR-36            | SUMITOMO | 2          | Safety relay             | 6195-0060          | -            |
| CR-50            | AMP      | 4          | Timer relay              | S810-004202        | -            |
| CR-51            | KET      | 4          | Engine stop sol relay    | MG612017-5         | -            |
| CR-77            | KET      | 4          | Control timer            | MG620046           | -            |
| CR-79            | KET      | 3          | Control timer            | MG620044           | -            |
| <b>SENSOR</b>    |          |            |                          |                    |              |
| CD-2             | AMP      | 3          | Fuel sender              | S816-003002        | S816-102002  |
| CD-8             | -        | 1          | Water temp sender        | ST730135-3         | -            |
| CD-9             | AMP      | 1          | Water temp switch        | 172320-2           | -            |
| CD-10            | -        | 1          | Air cleaner              | ST730135-3         | -            |
| CD-11            | KET      | 2          | Travel pressure switch   | MG640795           | -            |
| CD-12            | KET      | 2          | Travel pressure switch   | MG640795           | -            |
| CD-18            | -        | 1          | Engine oil pressure      | 7123-2115          | -            |
| DO-3             | -        | 2          | Diode                    | S816-002002        | 21EA-50570   |
| DO-4             | -        | 2          | Diode                    | S816-002002        | 21EA-50550   |
| DO-6             | -        | 2          | Diode                    | S816-002002        | 21EA-50550   |
| <b>SWITCH</b>    |          |            |                          |                    |              |
| CS-2             | -        | 2          | Start key switch         | S813-030201        | -            |
| CS-3             | SWF      | 10         | Wiper switch             | 593757             | -            |
| CS-4             | AMP      | 3          | Safety switch            | -                  | S814-102001  |
| CS-5             | -        | 1          | Horn-LH switch           | S822-014002        | -            |
|                  | -        | 1          |                          | -                  | S822-114002  |
| CS-6             | SWF      | 10         | Heater switch            | 593757             | -            |
| CS-8             | SWF      | 10         | Travel speed switch      | 593757             | -            |
| CS-16            | SWF      | 10         | Travel alarm switch      | 593757             | -            |
| CS-21            | SWF      | 10         | Light switch             | 593757             | -            |
| CS-23            | SWF      | 10         | Beacon lamp switch       | 593757             | -            |

| Connector number | Type      | No. of pin | Destination        | Connector part No. |      |
|------------------|-----------|------------|--------------------|--------------------|------|
|                  |           |            |                    | Female             | Male |
| CS-46            | KET       | 4          | Start switch       | MG651926           | -    |
| CS-67            | SWF       | 10         | Quick clamp switch | 593757             | -    |
| CS-74            | RING TERM | 1          | Battery (+)        | ST710287-2         | -    |
| CS-83            | SWF       | 10         | Spare              | 593757             | -    |

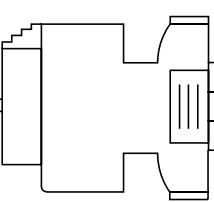
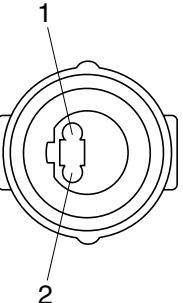
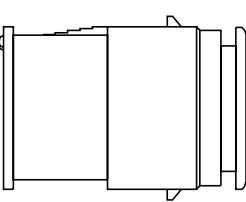
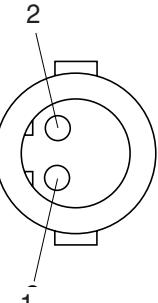
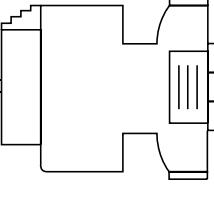
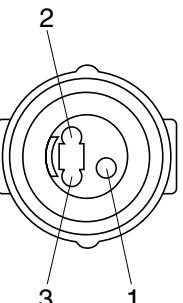
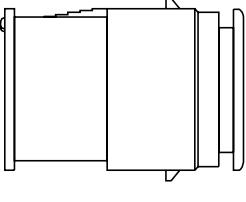
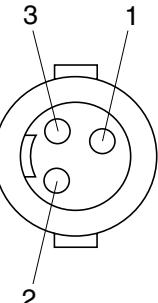
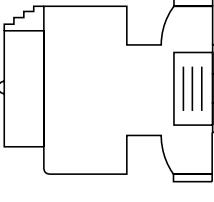
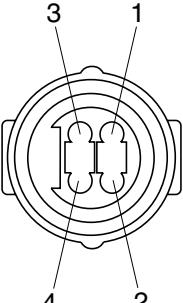
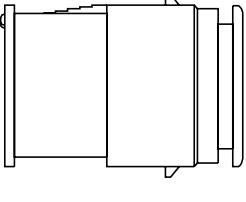
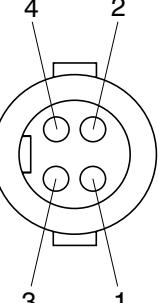
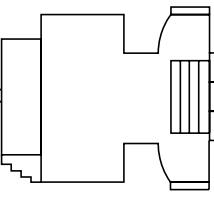
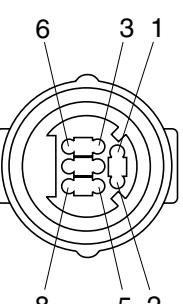
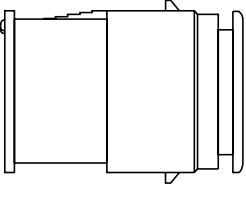
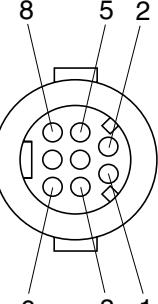
## 2. CONNECTION TABLE FOR CONNECTORS

### 1) PA TYPE CONNECTOR

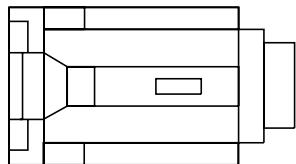
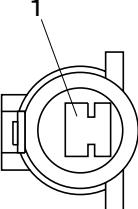
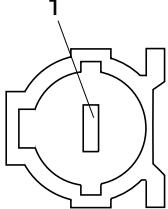
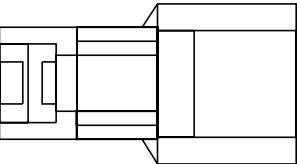
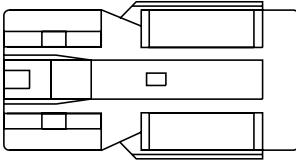
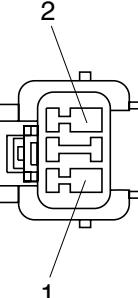
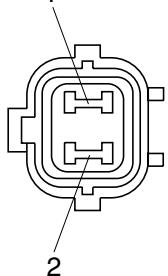
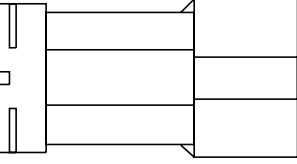
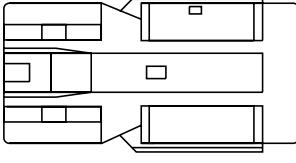
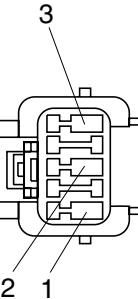
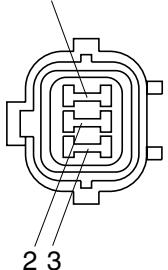
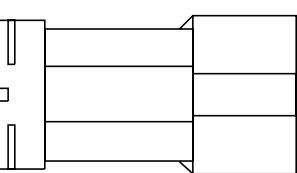
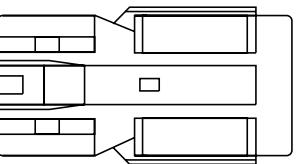
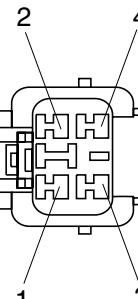
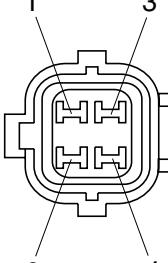
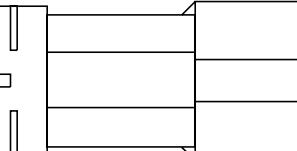
| No. of pin | Receptacle connector (female)  | Plug connector (male)   |
|------------|--|---|
| 5          | <br>     | <br>     |
| 7          | <br>   | <br>   |
| 9          | <br> | <br> |
| 11         | <br> | <br> |

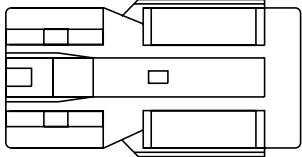
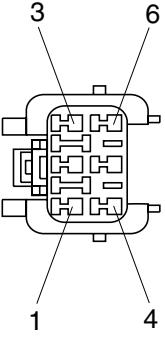
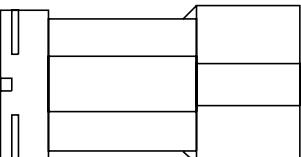
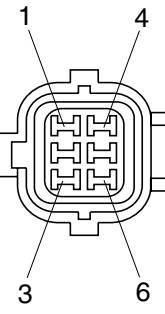
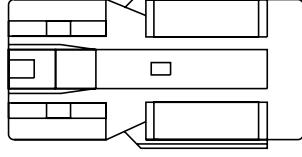
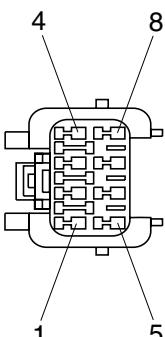
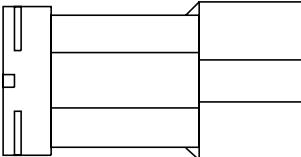
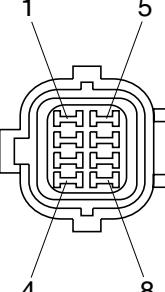
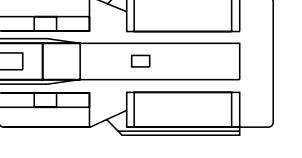
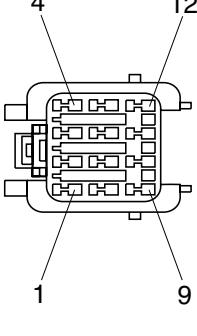
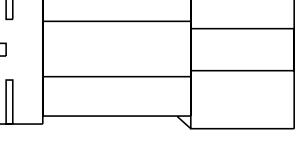
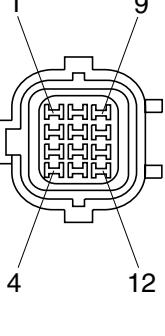
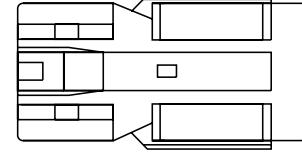
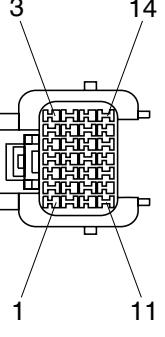
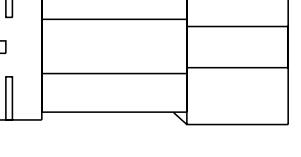
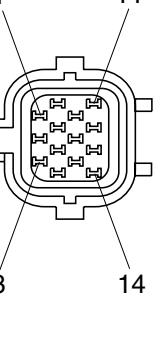
| No. of pin | Receptacle connector (female)   | Plug connector (male)  |
|------------|---|--|
| 13         | <br><br>S811-013002     | <br><br>S811-113002     |
| 17         | <br><br>S811-017002    | <br><br>S811-117002    |
| 21         | <br><br>S811-021002 | <br><br>S811-121002 |

## 2) J TYPE CONNECTOR

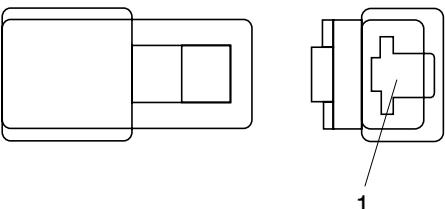
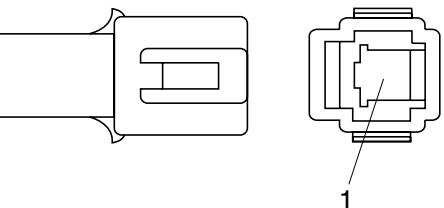
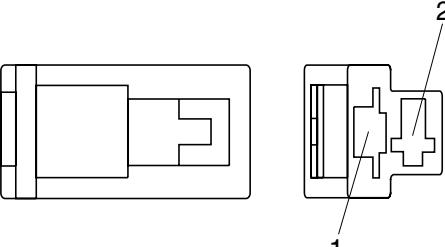
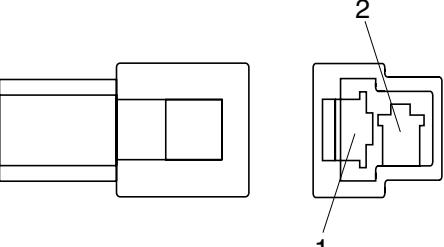
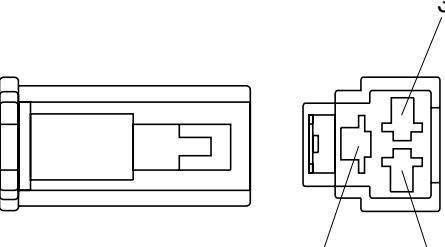
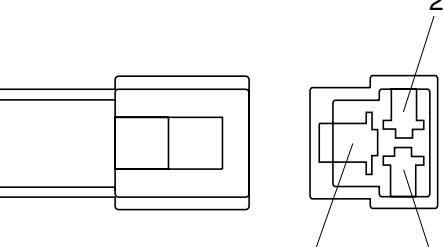
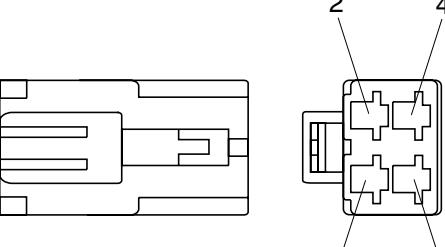
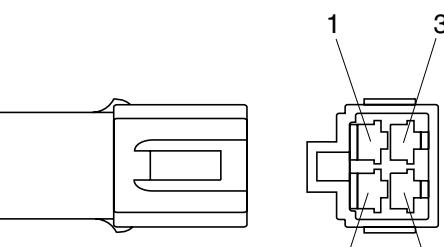
| No. of pin | Receptacle connector (female)   | Plug connector (male)  |
|------------|---|--|
| 2          | <br><br>S816-002001     | <br><br>S816-102001     |
| 3          | <br><br>S816-003001   | <br><br>S816-103001   |
| 4          | <br><br>S816-004001 | <br><br>S816-104001 |
| 8          | <br><br>S816-008001 | <br><br>S816-108001 |

### 3) SWP TYPE CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male)  |
|------------|---|--|
| 1          | <br><br>S814-001000     | <br><br>S814-101000     |
| 2          | <br><br>S814-002000    | <br><br>S814-102000    |
| 3          | <br><br>S814-003000 | <br><br>S814-103000 |
| 4          | <br><br>S814-004000 | <br><br>S814-104000 |

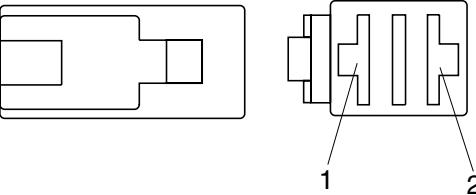
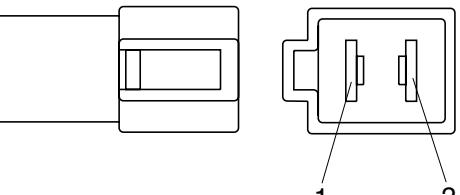
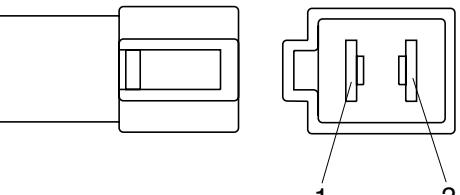
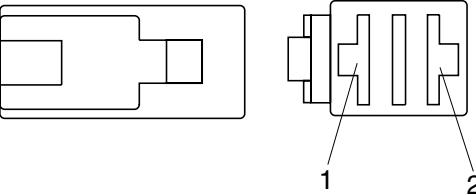
| No. of pin | Receptacle connector (female)  | Plug connector (male)   |
|------------|--|---|
| 6          |  <br>S814-006000     |  <br>S814-106000     |
| 8          |  <br>S814-008000    |  <br>S814-108000    |
| 12         |  <br>S814-012000 |  <br>S814-112000 |
| 14         |  <br>S814-014000 |  <br>S814-114000 |

#### 4) CN TYPE CONNECTOR

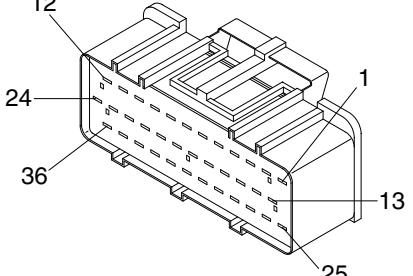
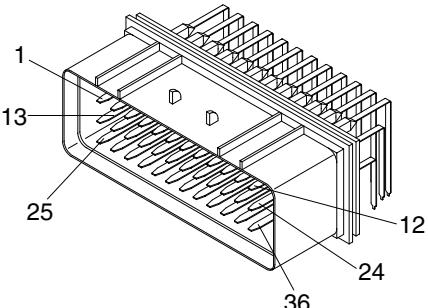
| No. of pin | Receptacle connector (female)  | Plug connector (male)   |
|------------|--|---|
| 1          | <br>S810-001202   | <br>S810-101202   |
| 2          | <br>S810-002202  | <br>S810-102202  |
| 3          | <br>S810-003202 | <br>S810-103202 |
| 4          | <br>S810-004202 | <br>S810-104202 |

| No. of pin | Receptacle connector (female) | Plug connector (male) |
|------------|-------------------------------|-----------------------|
| 6          | <br>S810-006202               | <br>S810-106202       |
| 8          | <br>S810-008202               | <br>S810-108202       |

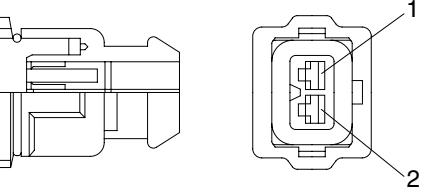
### 5) 375 FASTEN TYPE CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male)  |
|------------|--|--|
| 2          | <br><br>S810-002402 | <br><br>S810-102402 |

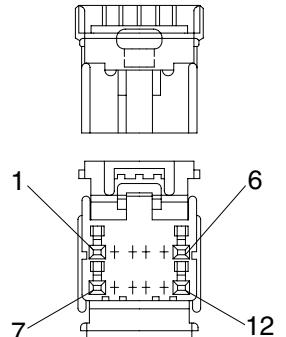
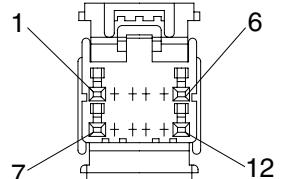
### 6) AMP ECONOSEAL CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male)   |
|------------|--|---|
| 36         | <br>344111-1 | <br>344108-1 |

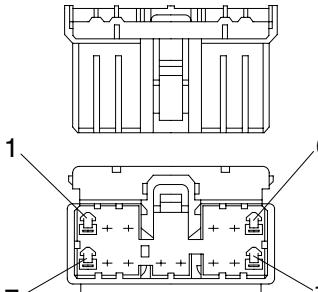
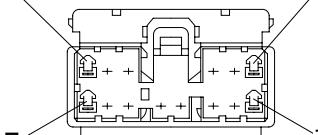
### 7) AMP TIMER CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male) |
|------------|--|-----------------------|
| 2          | <br>85202-1 |                       |

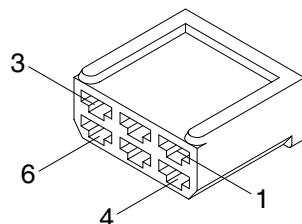
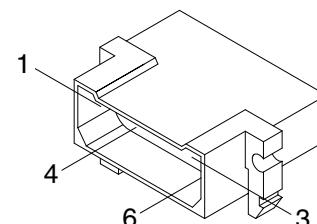
### 8) AMP 040 MULTILOCK CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male) |
|------------|--|-----------------------|
| 12         | <br><br>174045-2 |                       |

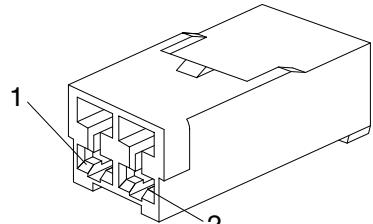
### 9) AMP 070 MULTILOCK CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 14         | <br><br>173852 |                       |

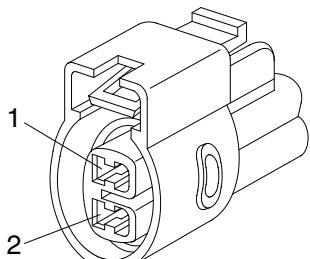
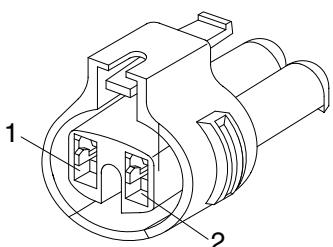
### 10) AMP FASTIN - FASTON CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male)  |
|------------|--|--|
| 6          | <br><br>925276-0 | <br><br>480003-9 |

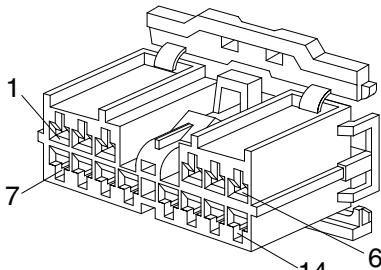
## 11) KET 090 CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 2          | <br>MG610070 |                       |

## 12) KET 090 WP CONNECTORS

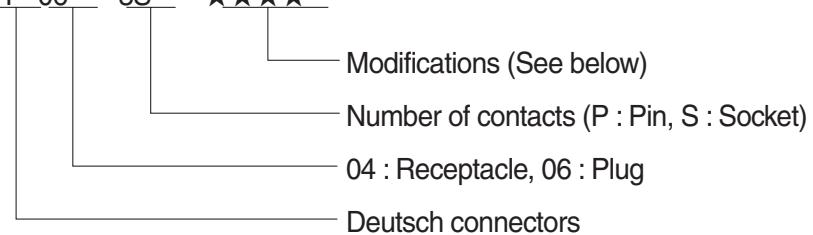
| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 2          | <br>MG640605  |                       |
| 2          | <br>MG640795 |                       |

### 13) KET SDL CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 14         | <br>MG610406 |                       |

## 14) DEUTSCH DT CONNECTORS

DT\_06 - 3S - ★★★★



\* Modification

E003 : Standard end cap - gray

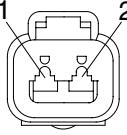
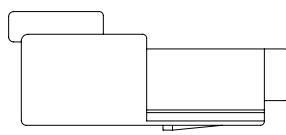
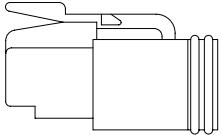
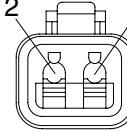
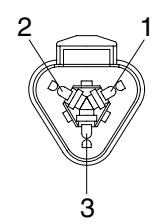
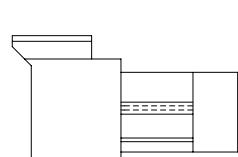
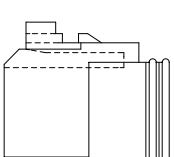
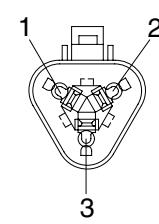
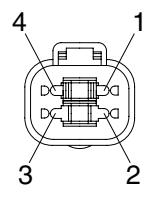
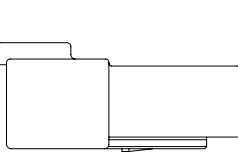
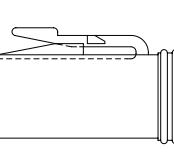
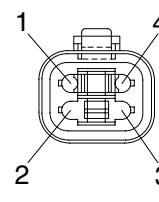
E004 : Color of connector to be black

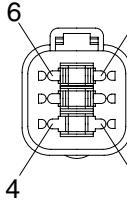
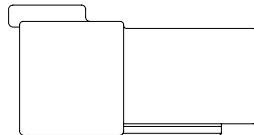
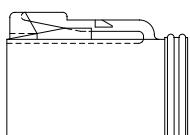
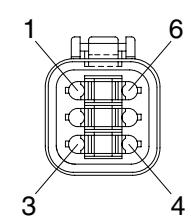
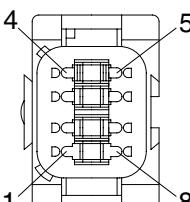
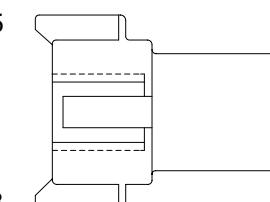
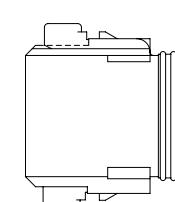
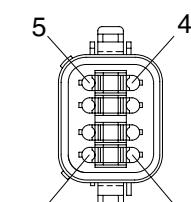
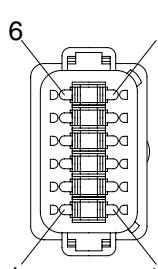
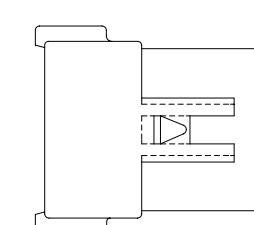
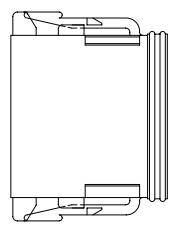
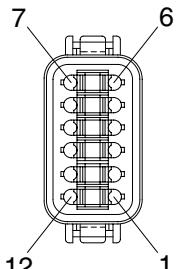
E005 : Combination - E004 & E003

EP04 : End cap

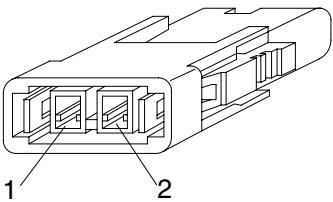
EP06 : Combination P012 & EP04

P012 : Front seal enhancement - connectors color to black for 2, 3, 4 & 6pin

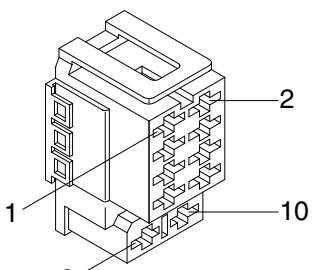
| No. of pin | Receptacle connector (female)   | Plug connector (male)  |
|------------|---|--|
| 2          |   |   |
| 3          |   |   |
| 4          |   |   |

| No. of pin | Receptacle connector (female)   | Plug connector (male)  |
|------------|---|--|
| 6          |       |       |
| 8          |       |       |
| 12         |   |   |

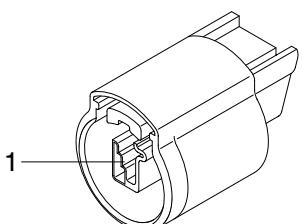
### 15) MOLEX 2CKTS CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 2          | <br>35215-0200 |                       |

### 16) ITT SWF CONNECTOR

| No. of pin | Receptacle connector (female)   | Plug connector (male) |
|------------|---|-----------------------|
| 10         | <br>SWF593757 |                       |

### 17) MWP NMWP CONNECTOR

| No. of pin | Receptacle connector (female)  | Plug connector (male) |
|------------|--|-----------------------|
| 1          | <br>NMWP01F-B |                       |